

USER'S MANUAL

VIO-200/PC300 Series
VIO-100/PC300 Series
Industrial Panel PCs



Table of Contents

Prefaces	05
Revision	05
Disclaimer	05
Copyright Notice	05
Trademarks Acknowledgment	05
Environmental Protection Announcement	05
Safety Precautions	06
Technical Support and Assistance	07
Conventions Used in this Manual	07
Package Contents	08
Ordering Information	09
Optional Accessory	17
Chapter 1 Product Introductions	18
1.1 Overview	19
1.1.1 Key Feature	19
1.2 Hardware Specification	20
1.2.1 VIO-110R(C)/PC300 VIO-110R(C)/PC311E(P).....	20
1.2.2 VIO-212R(C)/PC300 VIO-212R(C)/PC311E(P).....	21
1.2.3 VIO-215R(C)/PC300 VIO-215R(C)/PC311E(P).....	22
1.2.4 VIO-W215R(C)/PC300 VIO-W215R(C)/PC311E(P).....	23
1.2.5 VIO-217R(C)/PC300 VIO-217R(C)/PC311E(P).....	24
1.2.6 VIO-219R(C)/PC300 VIO-219R(C)/PC311E(P).....	25
1.2.7 VIO-W221R(C)/PC300 VIO-W221R(C)/PC311E(P).....	26
1.2.8 VIO-W224R(C)/PC300 VIO-W224R(C)/PC311E(P).....	27
1.3 System I/O	28
1.3.1 Front	28
1.3.2 Rear	28
1.3.3 Side (Left)	29
1.3.4 Side (Right)	29
1.3.5 Top	30
1.4 Mechanical Dimension	31
1.4.1 VIO-110R(C)/PC300 VIO-110R(C)/PC311E(P).....	31
1.4.2 VIO-212R(C)/PC300 VIO-212R(C)/PC311E(P).....	32
1.4.3 VIO-215R(C)/PC300 VIO-215R(C)/PC311E(P).....	33
1.4.4 VIO-W215R(C)/PC300 VIO-W215R(C)/PC311E(P).....	34
1.4.5 VIO-217R(C)/PC300 VIO-217R(C)/PC311E(P).....	35
1.4.6 VIO-219R(C)/PC300 VIO-219R(C)/PC311E(P).....	36
1.4.7 VIO-W221R(C)/PC300 VIO-W221R(C)/PC311E(P).....	37
1.4.8 VIO-W224R(C)/PC300 VIO-W224R(C)/PC311E(P).....	38
Chapter 2 Jumpers and Connectors	39
2.1 Switch and connector Locations	40
2.1.1 Top View	40
2.1.2 Bottom View	40
2.2 Connector / Switch Definition	41
2.3 Switch Definitions	42
2.4 Connector Definitions	44

Chapter 3	Front Panel Controls	54
3.1	Users Controls	55
3.1.1	Power Button	55
3.1.2	LED	55
3.1.3	MENU / Enter Button	55
3.1.4	Increase Button	55
3.1.5	Decrease Button	55
3.1.6	AUTO / Exit Button	55
3.2	OSD Operation	56
3.2.1	Luminance	56
3.2.2	Picture	57
3.2.3	Color	57
3.2.4	OSD Settings	57
3.2.5	Setup	58
Chapter 4	System Setup	59
4.1	Set torque force to 3.5 kgf-cm to execute all the screwing and unscrewing.	60
4.2	Removing PC module from the display module	60
4.3	Removing chassis top cover	61
4.4	Installing SODIMM	62
4.5	Installing mini PCIe card / mSATA	63
4.6	Installing antenna	64
4.7	Installing PCIe/PCI expansion card (Only for PC311E & PC311P)	66
4.8	Assembly chassis top cover	68
4.9	Installing HDD on removable SATA HDD bay	69
4.10	Installing SIM card	71
4.11	Connecting PC module with VIO display module	73
4.12	Screw location for PC311 series top cover	74
Chapter 5	BIOS Setup	75
5.1	BIOS Introduction	76
5.2	Main Setup	77
5.2.1	System Language	77
5.2.2	System Date	77
5.2.3	System Time	77
5.3	Advanced Setup	78
5.3.1	CPU Configuration.....	78
5.3.2	Trusted Computing (Option)	79
5.3.3	ACPI Settings	80
5.3.4	Super IO Configuration	80
5.3.5	Hardware Monitor	83
5.3.6	Serial Port Console Redirection	84
5.3.7	SATA Configuration	84
5.3.8	Network Stack Configuration	85
5.3.9	CSM Configuration	86
5.3.10	USB Configuration	87
5.3.11	Intel(R) Ethernet Connection I218-LM-XX:XX:XX:XX:XX	88
5.3.12	Intel(R) I210 Gigabit Network Connection- XX:XX:XX:XX:XX	89

5.4	Chipset	90
5.4.1	System Agent (SA) Configuration	90
5.4.2	PCH-IO Configuration	92
5.5	Security	96
5.5.1	Administrator Password	96
5.5.2	User Password	96
5.6	Boot	97
5.6.1	Setup Prompt Timeout	97
5.6.2	Bootup NumLock State	97
5.6.3	Quiet Boot	97
5.6.4	Fast Boot	97
5.6.5	Hard Driver BBS Priorities	97
5.7	Save & Exit	98
5.7.1	Save Changes and Reset	98
5.7.2	Discard Changes and Reset	98
5.7.3	Restore Defaults	98
5.7.4	Launch EFI Shell from filesystem device	98
Appendix WDT & GPIO		99
	WDT Sample Code	100
	GPIO Sample Code	101

Prefaces

Revision

Revision	Description	Date
1.0	Manual Released	2017/09/12
1.1	Power Connector Definition Revised	2017/11/02
1.2	Switches Definition Revised	2018/10/09
1.3	WDT & GPIO Sample Code Revised	2018/11/28
1.4	Switches Definition Revised	2019/03/07
1.5	New-added product models	2019/04/08

Disclaimer

All specifications and information in this User's Manual are believed to be accurate and up to date. C&T Solution Inc. does not guarantee that the contents herein are complete, true, accurate or non-misleading. The information in this document is subject to change without notice and does not represent a commitment on the part of C&T Solution Inc.

C&T Solution Inc. disclaims all warranties, express or implied, including, without limitation, those of merchantability, fitness for a particular purpose with respect to contents of this User's Manual. Users must take full responsibility for the application of the product.

Copyright Notice

All rights reserved. No part of this manual may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or information storage and retrieval systems, without the prior written permission of C&T Solution Inc. Copyright © C&T Solution Inc.

Trademarks Acknowledgment

Intel®, Celeron® and Pentium® are trademarks of Intel Corporation.

Windows® is registered trademark of Microsoft Corporation.

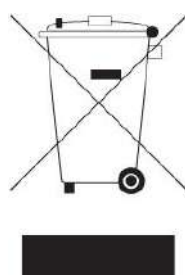
AMI is trademark of American Megatrend Inc.

IBM, XT, AT, PS/2 and Personal System/2 are trademarks of International Business Machines Corporation

All other products and trademarks mentioned in this manual are trademarks of their respective owners.

Environmental Protection Announcement

Do not dispose this electronic device into the trash while discarding. Please recycle to minimize pollution and ensure environment protection.



Safety Precautions

Before installing and using the equipment, please read the following precautions:

- Put this equipment on a reliable surface during installation. Dropping it or letting it fall could cause damage.
- The power outlet shall be installed near the equipment and shall be easily accessible.
- Turn off the system power and disconnect the power cord from its source before making any installation. Be sure both the system and the external devices are turned OFF. Sudden surge of power could ruin sensitive components. Make sure the equipment is properly grounded.
- When the power is connected, never open the equipment. The equipment should be opened only by qualified service personnel.
- Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
- Disconnect this equipment from the power before cleaning. Use a damp cloth. Do not use liquid or spray detergents for cleaning.
- Avoid the dusty, humidity and temperature extremes.
- Do not place heavy objects on the equipment.
- If the equipment is not used for long time, disconnect it from the power to avoid being damaged by transient over-voltage.
- The storage temperature shall be above -20°C and below 70°C.
- The computer is provided with a battery-powered real-time clock circuit. There is a danger of explosion if incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer.
- If one of the following situation arises, get the equipment checked by service personnel:
 - The power cord or plug is damaged.
 - Liquid has penetrated into the equipment.
 - The equipment has been exposed to moisture.
 - The equipment does not work well or it cannot work according the user's manual.
 - The equipment has been dropped and damaged.
 - The equipment has obvious signs of breakage.

Technical Support and Assistance

1. Visit the C&T Solution Inc website at <https://www.candtsolution.com> where you can find the latest information about the product.
2. Contact your distributor, our technical support team or sales representative for technical support if you need additional assistance. Please have following information ready before you call:
 - Model name and serial number
 - Description of your peripheral attachments
 - Description of your software (operating system, version, application software, etc.)
 - A complete description of the problem
 - The exact wording of any error messages

Conventions Used in this Manual



WARNING

This indication alerts operators to an operation that, if not strictly observed, may result in severe injury.



CAUTION

This indication alerts operators to an operation that, if not strictly observed, may result in safety hazards to personnel or damage to equipment.



NOTE

This indication provides additional information to complete a task easily.

Package Contents

Before installation, please ensure all the items listed in the following table are included in the package.

VIO-110/PC300 VIO-110/PC311E(P)		
Item	Description	Q'ty
1	VIO-110/PC300 Series Panel PC	1
2	Panel Mount Kit	6
3	Utility DVD Driver	1
4	Screw Pack	1

VIO-212/PC300 VIO-212/PC311E(P)		
Item	Description	Q'ty
1	VIO-212/PC300 Series Panel PC	1
2	Panel Mount Kit	10
3	Utility DVD Driver	1
4	Screw Pack	1

VIO-215/PC300 VIO-215/PC311E(P)		
Item	Description	Q'ty
1	VIO-215/PC300 Series Panel PC	1
2	Panel Mount Kit	10
3	Utility DVD Driver	1
4	Screw Pack	1

VIO-W215/PC300 VIO-W215/PC311E(P)		
Item	Description	Q'ty
1	VIO-W215/PC300 Series Panel PC	1
2	Panel Mount Kit	8
3	Utility DVD Driver	1
4	Screw Pack	1

VIO-217/PC300 VIO-217/PC311E(P)		
Item	Description	Q'ty
1	VIO-217/PC300 Series Panel PC	1
2	Panel Mount Kit	10
3	Utility DVD Driver	1
4	Screw Pack	1

VIO-219/PC300 VIO-219/PC311E(P)		
Item	Description	Q'ty
1	VIO-219/PC300 Series Panel PC	1
2	Panel Mount Kit	14
3	Utility DVD Driver	1
4	Screw Pack	1

VIO-W221/PC300 VIO-W221/PC311E(P)		
Item	Description	Q'ty
1	VIO-W221/PC300 Series Panel PC	1
2	Panel Mount Kit	12
3	Utility DVD Driver	1
4	Screw Pack	1

VIO-W224/PC300 VIO-W224/PC311E(P)		
Item	Description	Q'ty
1	VIO-W224/PC300 Series Panel PC	1
2	Panel Mount Kit	10
3	Utility DVD Driver	1
4	Screw Pack	1

Ordering Information

- VIO-110/PC300 Series

Model No.	Product Description
VIO-110R/PC300-5350U	10.4" SVGA Resistive Touch Panel PC with Intel® i5-5350U Processor
VIO-110C/PC300-5350U	10.4" SVGA Capacitive Touch Panel PC with Intel® i5-5350U Processor
VIO-110R/PC300-5010U	10.4" SVGA Resistive Touch Panel PC with Intel® i3-5010U Processor
VIO-110C/PC300-5010U	10.4" SVGA Capacitive Touch Panel PC with Intel® i3-5010U Processor
VIO-110R/PC300-3765U	10.4" SVGA Resistive Touch Panel PC with Intel® Celeron® 3765U Processor
VIO-110C/PC300-3765U	10.4" SVGA Capacitive Touch Panel PC with Intel® Celeron® 3765U Processor
VIO-110R/PC311E-5350U	10.4" SVGA Resistive Touch Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-110C/PC311E-5350U	10.4" SVGA Capacitive Touch Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-110R/PC311E-5010U	10.4" SVGA Resistive Touch Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-110C/PC311E-5010U	10.4" SVGA Capacitive Touch Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-110R/PC311E-3765U	10.4" SVGA Resistive Touch Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-110C/PC311E-3765U	10.4" SVGA Capacitive Touch Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-110R/PC311P-5350U	10.4" SVGA Resistive Touch Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-110C/PC311P-5350U	10.4" SVGA Capacitive Touch Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-110R/PC311P-5010U	10.4" SVGA Resistive Touch Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-110C/PC311P-5010U	10.4" SVGA Capacitive Touch Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-110R/PC311P-3765U	10.4" SVGA Resistive Touch Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-110C/PC311P-3765U	10.4" SVGA Capacitive Touch Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

- VIO-212/PC300 Series

Model No.	Product Description
VIO-212R/PC300-5350U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-212C/PC300-5350U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-212R/PC300-5010U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-212C/PC300-5010U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-212R/PC300-3765U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-212C/PC300-3765U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-212R/PC311E-5350U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-212C/PC311E-5350U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-212R/PC311E-5010U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-212C/PC311E-5010U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-212R/PC311E-3765U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-212C/PC311E-3765U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-212R/PC311P-5350U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-212C/PC311P-5350U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-212R/PC311P-5010U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-212C/PC311P-5010U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-212R/PC311P-3765U	12.1" XGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-212C/PC311P-3765U	12.1" XGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

- VIO-215/PC300 Series

Model No.	Product Description
VIO-215R/PC300-5350U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-215C/PC300-5350U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-215R/PC300-5010U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-215C/PC300-5010U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-215R/PC300-3765U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-215C/PC300-3765U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-215R/PC311E-5350U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-215C/PC311E-5350U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-215R/PC311E-5010U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-215C/PC311E-5010U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-215R/PC311E-3765U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-215C/PC311E-3765U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-215R/PC311P-5350U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-215C/PC311P-5350U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-215R/PC311P-5010U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-215C/PC311P-5010U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-215R/PC311P-3765U	15" XGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-215C/PC311P-3765U	15" XGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

- VIO-W215/PC300 Series

Model No.	Product Description
VIO-W215R/PC300-5350U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-W215C/PC300-5350U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-W215R/PC300-5010U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-W215C/PC300-5010U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-W215R/PC300-3765U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-W215C/PC300-3765U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-W215R/PC311E-5350U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-W215C/PC311E-5350U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-W215R/PC311E-5010U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-W215C/PC311E-5010U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-W215R/PC311E-3765U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-W215C/PC311E-3765U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-W215R/PC311P-5350U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-W215C/PC311P-5350U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-W215R/PC311P-5010U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-W215C/PC311P-5010U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-W215R/PC311P-3765U	15.6" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-W215C/PC311P-3765U	15.6" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

- VIO-217/PC300 Series

Model No.	Product Description
VIO-217R/PC300-5350U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-217C/PC300-5350U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-217R/PC300-5010U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-217C/PC300-5010U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-217R/PC300-3765U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-217C/PC300-3765U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-217R/PC311E-5350U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-217C/PC311E-5350U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-217R/PC311E-5010U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-217C/PC311E-5010U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-217R/PC311E-3765U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-217C/PC311E-3765U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-217R/PC311P-5350U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-217C/PC311P-5350U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-217R/PC311P-5010U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-217C/PC311P-5010U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-217R/PC311P-3765U	17" SXGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-217C/PC311P-3765U	17" SXGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

- VIO-219/PC300 Series

Model No.	Product Description
VIO-219R/PC300-5350U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-219C/PC300-5350U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-219R/PC300-5010U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-219C/PC300-5010U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-219R/PC300-3765U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-219C/PC300-3765U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-219R/PC311E-5350U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-219C/PC311E-5350U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-219R/PC311E-5010U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-219C/PC311E-5010U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-219R/PC311E-3765U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-219C/PC311E-3765U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-219R/PC311P-5350U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-219C/PC311P-5350U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-219R/PC311P-5010U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-219C/PC311P-5010U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-219R/PC311P-3765U	19" SXGA Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-219C/PC311P-3765U	19" SXGA Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

- VIO-W221/PC300 Series

Model No.	Product Description
VIO-W221R/PC300-5350U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-W221C/PC300-5350U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-W221R/PC300-5010U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-W221C/PC300-5010U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-W221R/PC300-3765U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-W221C/PC300-3765U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-W221R/PC311E-5350U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-W221C/PC311E-5350U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-W221R/PC311E-5010U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-W221C/PC311E-5010U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-W221R/PC311E-3765U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-W221C/PC311E-3765U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-W221R/PC311P-5350U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-W221C/PC311P-5350U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-W221R/PC311P-5010U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-W221C/PC311P-5010U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-W221R/PC311P-3765U	21.5" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-W221C/PC311P-3765U	21.5" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

- VIO-W224/PC300 Series

Model No.	Product Description
VIO-W224R/PC300-5350U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-W224C/PC300-5350U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor
VIO-W224R/PC300-5010U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-W224C/PC300-5010U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor
VIO-W224R/PC300-3765U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-W224C/PC300-3765U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor
VIO-W224R/PC311E-5350U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-W224C/PC311E-5350U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCIe x4 Expansion
VIO-W224R/PC311E-5010U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-W224C/PC311E-5010U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCIe x4 Expansion
VIO-W224R/PC311E-3765U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-W224C/PC311E-3765U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCIe x4 Expansion
VIO-W224R/PC311P-5350U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-W224C/PC311P-5350U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i5-5350U Processor, 1x PCI Expansion
VIO-W224R/PC311P-5010U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-W224C/PC311P-5010U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® i3-5010U Processor, 1x PCI Expansion
VIO-W224R/PC311P-3765U	23.8" 16:9 FHD Resistive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion
VIO-W224C/PC311P-3765U	23.8" 16:9 FHD Capacitive Touch Thin Frame Panel PC with Intel® Celeron® 3765U Processor, 1x PCI Expansion

Optional Accessories

Model No.	Product Description
1-E09A06007	Adapter AC/DC 12V 5A 60W with 3pin Terminal Block Plug 5.0mm Pitch
SFICBL022	Power Cord, 3-pin US Type, 180cm
1-TPCD00002	Power Cord, European Type, 180cm
1-TPCD00001	Power Cord, 3-pin UK Type, 180cm

Chapter 1

Product Introductions

1.1 Overview

The VIO-100/PC300 and VIO-200/PC300 series Panel PC is based on 5th Gen. Intel® Core™ i5-5350U (2.9GHz) / i3-5010U (2.1GHz) or Celeron® 3765U (1.9GHz) Dual Core processor. Designed with flat surface, IP 65 dust/waterproof front panel, and aluminum die-casting front frame with rugged body structure, it is a versatile I/O connections, and rugged reliability industrial panel PC.

The VIO-100/PC300 and VIO-200/PC300 series supports Multi-Mode Display Module (MDM) technology which makes it more flexible in system maintaining and upgrading. It offers modularize expansion I/O, rich connectivity interfaces, wide range (9~48V) DC power input, and high reliability even operating in temperature extremes.

Featuring with completely high functional, VIO-100/PC300 and VIO-200/PC300 series are ruggedized display systems that can operate in harsh environments and easy to install and maintain. A build in over voltage protection (OVP), over current protection (OCP), and reverse protection DC power input makes VIO-100/PC300 and VIO-200/PC300 series are safety system for all industrial applications.



1.1.1 Key Features

- 10.4"~ 23.8" Multi-functional All-in-One Panel PCs
- Intel® Core™ Processor i5-5350U, up to 2.9GHz / i3-5010U, 2.1GHz or Celeron® 3765U, 1.9GHz
- 1x 204-pin DDR3L SODIMM. Max up to 8GB
- 1x 2.5" SATA HDD bay support RAID 0,1, 5, 2x mSATA, 2x SIM socket
- 2x Full-size mini PCIe for communication or expansion modules
- 1x PCIe x4 (VIO-100/PC311E Series and VIO-200/PC311E Series Only)
- 1x PCI (VIO-100/PC311P Series and VIO-200/PC311P Series Only)
- 2x LAN
- 1x VGA, 1x DisplayPort
- 1x DVI-D, 1x DisplayPort (Optional)
- 2x External RS-232/422/485, 2x Internal RS-232/422/485
- 3x USB 3.0, 1x USB 2.0
- 1x Speaker-out, 1x Mic-in
- 4x Isolated Digital Input, 4x Isolated Digital Output
- 9 to 48VDC wide range power input
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- 2x 5W Internal Speakers Built-in (VIO-110/ VIO-212 Series Only)
- 2x 10W Internal Speakers Built-in
- Multi-language OSD Built-in

1.2 Hardware Specification

1.2.1 VIO-110R(C)/PC300 | VIO-110R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 10.4" (4:3)
- Max. Resolution: 800 x 600 (SVGA)
- Brightness (cd/m²): 400
- Contrast Ratio: 700 : 1
- LCD Color: 16.2M
- Pixel Pitch (mm): 0.264 (H) x 0.264 (V)
- Viewing Angle (H-V): 160 / 130
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-110R/PC300 and VIO-110R/PC311E(P) Only
- Projected Capacitive: VIO-110C/PC300 and VIO-110C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-110/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-110/PC311E Only)

Other Features

- Internal Speaker: AMP 5W + 5W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10, Windows 8.1, WES8.1, Windows 7, WES7
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-110R(C)/PC300**
 - Dimension: 300 (W) x 238.5 (D) x 64.7 (H)mm
 - Weight: TBC
- **VIO-110R(C)/PC311E(P)**
 - Dimension: 300 (W) x 238.5 (D) x 86.7(H)mm
 - Weight: TBC
- Mounting
 - Panel Mounting
 - Wall / VESA Mounting (Optional)

1.2.2 VIO-212R(C)/PC300 | VIO-212R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 12.1" (4:3)
- Max. Resolution: 1024 x 768 (XGA)
- Brightness (cd/m²): 500
- Contrast Ratio: 700 : 1
- LCD Color: 16.2M
- Pixel Pitch (mm): 0.24 (H) x 0.24 (V)
- Viewing Angle (H-V): 160 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-212R/PC300 and VIO-212R/PC311E(P) Only
- Projected Capacitive: VIO-212C/PC300 and VIO-212C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-212/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-212/PC311E Only)

Other Features

- Internal Speaker: AMP 5W + 5W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10, Windows 8.1, WES8.1, Windows 7, WES7
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-212R(C)/PC300**
 - Dimension: 319 (W) x 257 (D) x 61.7 (H)mm
 - Weight: TBC
- **VIO-212R(C)/PC311E(P)**
 - Dimension: 319 (W) x 257 (D) x 83.7 (H)mm
 - Weight: TBC
- Mounting
 - Panel Mounting
 - Wall / VESA Mounting (Optional)

1.2.3 VIO-215R(C)/PC300 | VIO-215R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 15" (4:3)
- Max. Resolution: 1024 x 768 (XGA)
- Brightness (cd/m²): 350
- Contrast Ratio: 700 : 1
- LCD Color: 16.2M
- Pixel Pitch (mm): 0.297 (H) x 0.297 (V)
- Viewing Angle (H-V): 170 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-215R/PC300 and VIO-215R/PC311E (P) Only
- Projected Capacitive: VIO-215C/PC300 and VIO-215C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-215/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-215/PC311E Only)

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10, Windows 8.1, WES8.1, Windows 7, WES7
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 65°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-215R(C)/PC300**
 - Dimension: 377 (W) x 301 (D) x 64.7 (H)mm
 - Weight: TBC
- **VIO-215R(C)/PC311E(P)**
 - Dimension: 377 (W) x 301 (D) x 86.7 (H)mm
 - Weight: TBC
- Mounting
 - Panel Mounting
 - Wall / VESA Mounting (Optional)

1.2.4 VIO-W215R(C)/PC300 | VIO-W215R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 15.6" (16:9)
- Max. Resolution: 1920 x 1080 (Full HD)
- Brightness (cd/m²): 400
- Contrast Ratio: 700 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.17925 (H) x 0.17925 (V)
- Viewing Angle (H-V): 160 / 140
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-W215R/PC300 and VIO-W215R/PC311E(P) Only
- Projected Capacitive: VIO-W215C/PC300 and VIO-W215C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-W215H/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-W215H/PC311E Only)

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10, Windows 8.1, WES8.1, Windows 7, WES7
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 70°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-W215R(C)/PC300**
 - Dimension: 398 (W) x 247 (D) x 70.7 (H)mm
 - Weight: TBC
- **VIO-W215R(C)/PC311E(P)**
 - Dimension: 398 (W) x 247 (D) x 92.7 (H)mm
 - Weight: TBC
- Mounting
 - Panel Mounting
 - Wall / VESA Mounting (Optional)

1.2.5 VIO-217R(C)/PC300 | VIO-217R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 17" (4:3)
- Max. Resolution: 1280 x 1024 (SXGA)
- Brightness (cd/m²): 350
- Contrast Ratio: 800 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.264 (H) x 0.264 (V)
- Viewing Angle (H-V): 170 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-217R/PC300 and VIO-217R/PC311E (P) Only
- Projected Capacitive: VIO-217C/PC300 and VIO-217C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-217/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-217/PC311E Only)

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10, Windows 8.1, WES8.1, Windows 7, WES7
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-217R(C)/PC300**
 - Dimension: 407.5 (W) x 339 (D) x 70.5 (H)mm
 - Weight: TBC
- **VIO-217R(C)/PC311E(P)**
 - Dimension: 407.5 (W) x 339 (D) x 92.5 (H)mm
 - Weight: TBC
- Mounting
 - Panel Mounting
 - Wall / VESA Mounting (Optional)

1.2.6 VIO-219R(C)/PC300 | VIO-219R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 19" (4:3)
- Max. Resolution: 1280 x 1024 (SXGA)
- Brightness (cd/m²): 350
- Contrast Ratio: 1000 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.294 (H) x 0.294 (V)
- Viewing Angle (H-V): 170 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-219R/PC300 and VIO-219R/PC311E (P) Only
- Projected Capacitive: VIO-219C/PC300 and VIO-219C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-219/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-219/PC311E Only)

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10, Windows 8.1, WES8.1, Windows 7, WES7
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 50°C
- Storage Temp.: -20°C to 60°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-219R(C)/PC300**
 - Dimension: 450 (W) x 375 (D) x 71 (H)mm
 - Weight: TBC
- **VIO-219R(C)/PC311E(P)**
 - Dimension: 450 (W) x 375 (D) x 93 (H)mm
 - Weight: TBC
- Mounting
 - Panel Mounting
 - Wall / VESA Mounting (Optional)

1.2.7 VIO-W221R(C)/PC300 | VIO-W221R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 21.5" (16:9)
- Max. Resolution: 1920 x 1080 (Full HD)
- Brightness (cd/m²): 300
- Contrast Ratio: 5000 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.248 (H) x 0.248 (V)
- Viewing Angle (H-V): 178 / 178
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-W221R/PC300 and VIO-W121R/PC311E (P) Only
- Projected Capacitive: VIO-W221C/PC300 and VIO-W121C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-W221/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-W221/PC311E Only)

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10, Windows 8.1, WES8.1, Windows 7, WES7
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 60°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-W221R(C)/PC300**
 - Dimension: 528.5 (W) x 324 (D) x 71 (H)mm
 - Weight: TBC
- **VIO-W221R(C)/PC311E(P)**
 - Dimension: 528.5 (W) x 324 (D) x 93 (H)mm
 - Weight: TBC
- Mounting
 - Panel Mounting
 - Wall / VESA Mounting (Optional)

1.2.8 VIO-W224R(C)/PC300 | VIO-W224R(C)/PC311E(P)

Hardware Specification

Display

- LCD Size: 23.8" (16:9)
- Max. Resolution: 1920 x 1080 (Full HD)
- Brightness (cd/m²): 350
- Contrast Ratio: 1000 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.2745 (H) x 0.2745 (V)
- Viewing Angle (H-V): 178 / 178
- Backlight MTBF: 30000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-W224R/PC300 and VIO-W224R/PC311E (P) Only
- Projected Capacitive: VIO-W224C/PC300 and VIO-W224C/PC311E(P) Only

System

- Processor
 - 5th Gen Intel® Core™ i5-5350U Processor, Dual Core, 3MB Cache, up to 2.9 GHz
 - 5th Gen Intel® Core™ i3-5010U Processor, Dual Core, 3MB Cache, 2.1 GHz
 - 5th Gen Intel® Celeron® Processor 3765U, Dual Core, 2MB Cache, 1.9 GHz
- System Chipset: SOC integrated
- LAN Chipset
 - GbE1: Intel® I210-AT (Support Wake-on-LAN and PXE)
 - GbE2: Intel® I218-LM (Support Wake-on-LAN and PXE)
- Audio Codec: Realtek ALC888S
- System Memory: 1x 204-Pin DDR3L 1333/1600MHz SODIMM. Max. up to 8GB
- BIOS: AMI 128Mbit SPI BIOS
- Watchdog: Software Programmable Supports 1~255 sec. System Reset

Storage

- SSD/HDD: 1x Removable 2.5" SATA HDD Bay Support RAID 0, 1, 5
- mSATA: 2x mSATA (Shared by 2x Mini PCIe)
- SIM Socket: 2x External SIM socket

Expansion

- Mini PCI Express: 2x Full-size Mini PCIe
- PCI: 1x PCI (VIO-W224/PC311P Only)
- PCI Express: 1x PCIe x4 (VIO-W224/PC311E Only)

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD: LCD On/Off, Auto, Menu, Up and Down Multi-language

I/O

- VGA: 1x VGA (or 1x DVI-D by Order)
- DisplayPort: 1x 1x DisplayPort
- COM
 - 2x RS-232/422/485
 - 2x RS-232/422/485 (internal)
- USB: 3x USB 3.0, 1x USB 2.0
- LAN: 2x RJ45
- Audio: 1x Mic-in, 1x Speaker-out
- DIO: 4 in / 4 out (Isolated)
- Others:
 - 3x WiFi Antenna Holes
 - 1x Power Switch, 1x AT/ATX Switch, 1x Remote Power On/Off

Operating System

- Windows: Windows 10
- Linux: Linux kernel 3.X

Power

- Power Mode: AT, ATX
- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 50°C
- Storage Temp.: -20°C to 60°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- **VIO-W224R(C)/PC300**
 - Dimension: 588 (W) x 360 (D) x 71.8 (H)mm
 - Weight: 9.68 kg ~ 9.93 kg
- **VIO-W224R(C)/PC311E(P)**
 - Dimension: 588 (W) x 360 (D) x 93.8 (H)mm
 - Weight: 9.97 kg ~ 10.22 kg
 - VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.3 System I/O

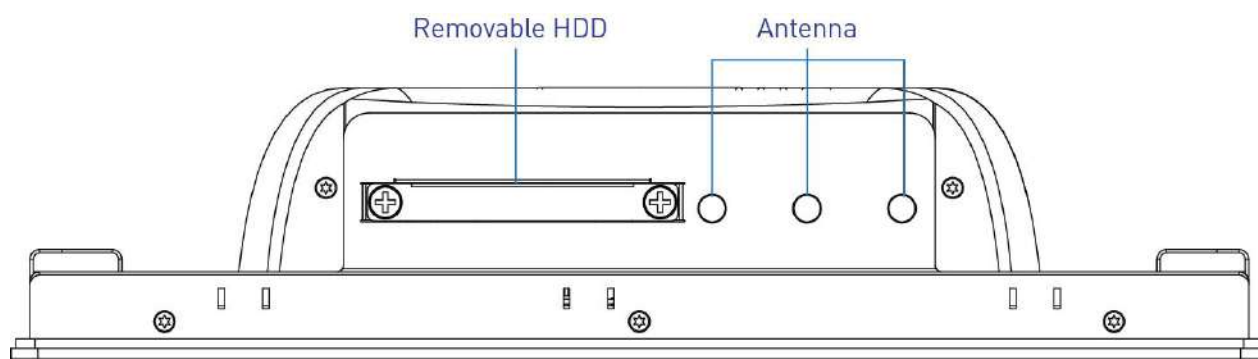
1.3.1 Front

Antenna hole

Used to connect an antenna for optional Mini-PCIe WiFi module

Removable HDD Bay

Used to insert a 2.5" HDD or SSD



1.3.2 Rear

DC IN

Used to plug a DC power input with terminal block

LAN port

Used to connect the system to a local area network

VGA

Used to connect an analog VGA monitor

Speaker-out

Used to connect a external speaker

DisplayPort

Used to connect a DisplayPort monitor

COM port

COM1 support RS232/422/485 serial device

USB 3.0 port

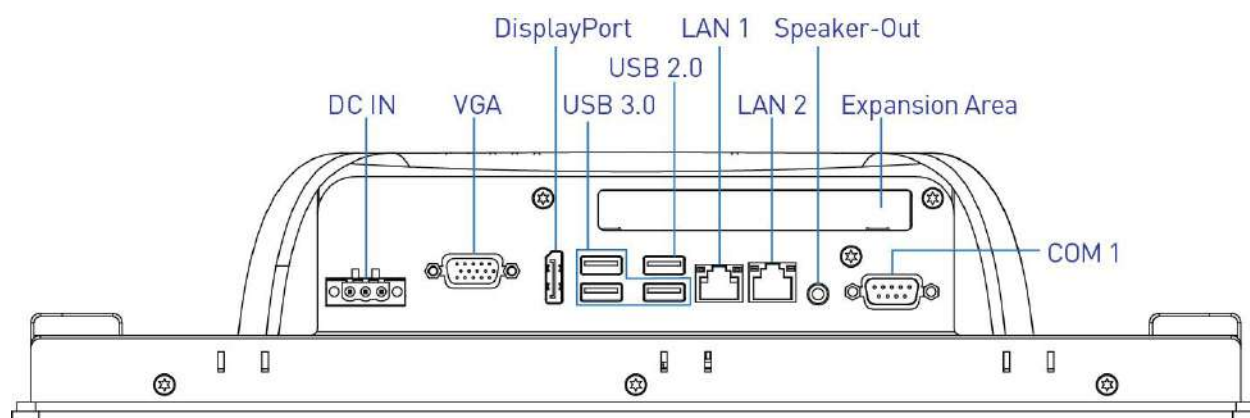
Used to connect USB 3.0/2.0/1.1 device

Expansion Area

Used to plug PCI or PCIe Card
(VIO-100/PC311E(P), VIO-200/PC311E(P) Only)

USB 2.0 port

Used to connect USB 2.0/1.1 device



1.3.3 Side (Left)

Mic-in

Used to connect a microphone

COM port

COM2 support RS232/422/485 serial device

Digital I/O Terminal Block

The Digital I/O terminal block supports 4 digital input and 4 digital output

Remote power on/off switch

Used to plug a power on/off switch with terminal block

PC/CAR mode select switch

Used to select PC or CAR power mode

12V/24V mode select switch

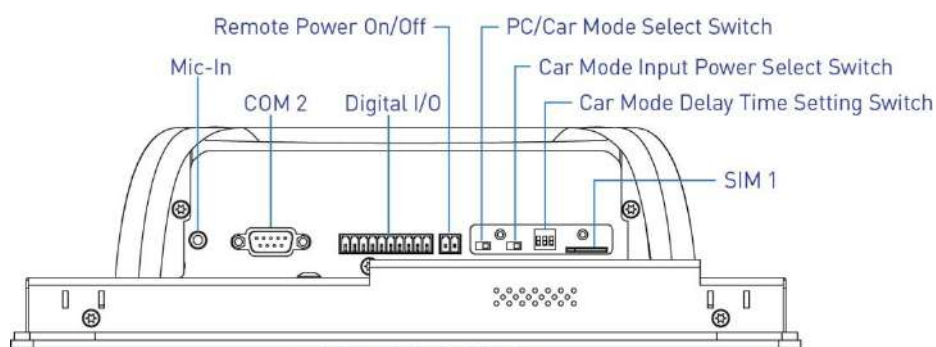
Used to select Car power input voltage

DELAY TIME switch

Used to select Car power turn off delay-time

SIM card

Used to insert SIM card



1.3.4 Side (Right)

SIM card

Used to insert SIM card

HDD port

Removable 2.5" SATA HDD Area

Power LED

Indicates the power status of the system

HDD LED

Indicates the status of the hard drive

Temperature LED

Indicates the temperature status of the system

Watchdog LED

Indicates the status of the watchdog active

GPIO LED

Indicates the status of the customer define

ATX power on/off switch

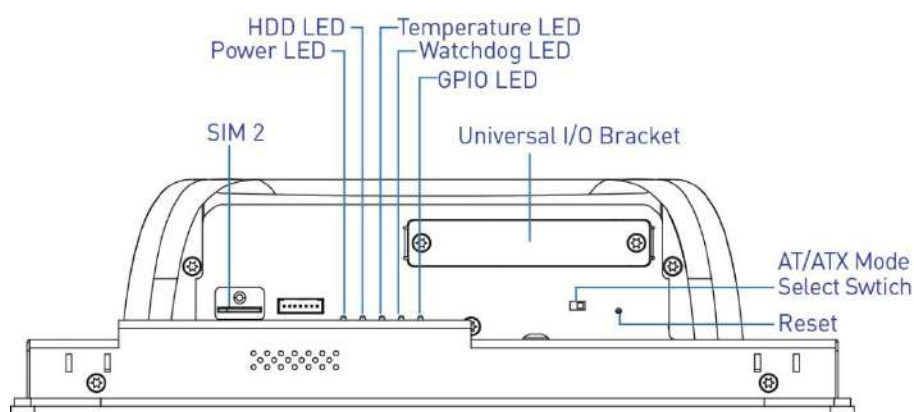
Press to power-on or power-off the system

Reset switch

Press to reset the system

Universal I/O Bracket

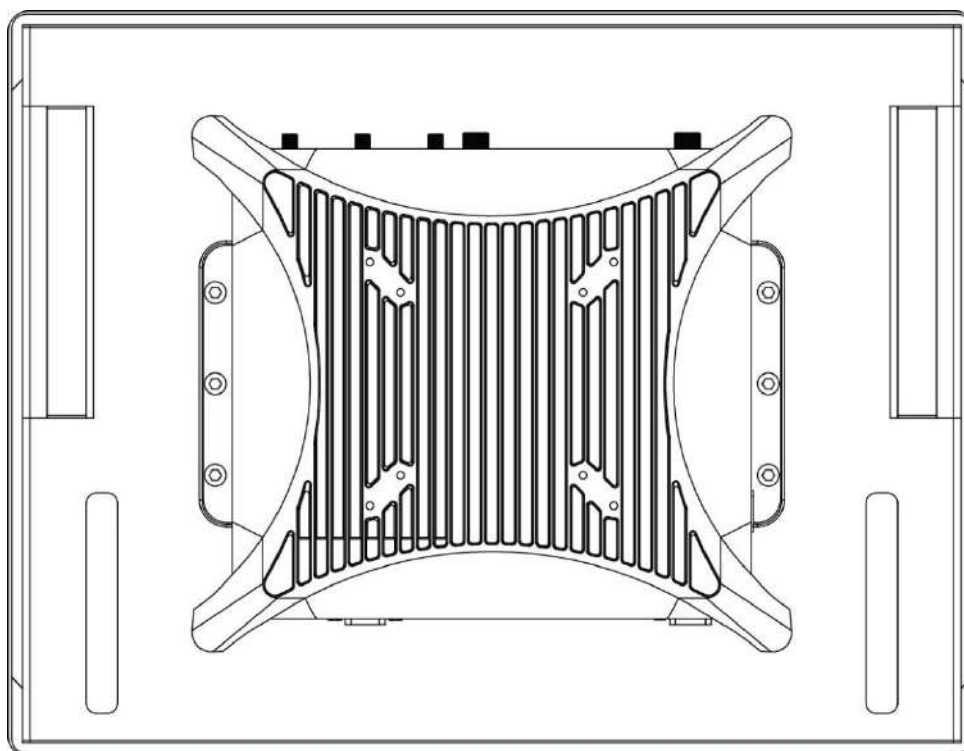
Used to customized I/O output



1.3.5 TOP

VESA Mounting Hole

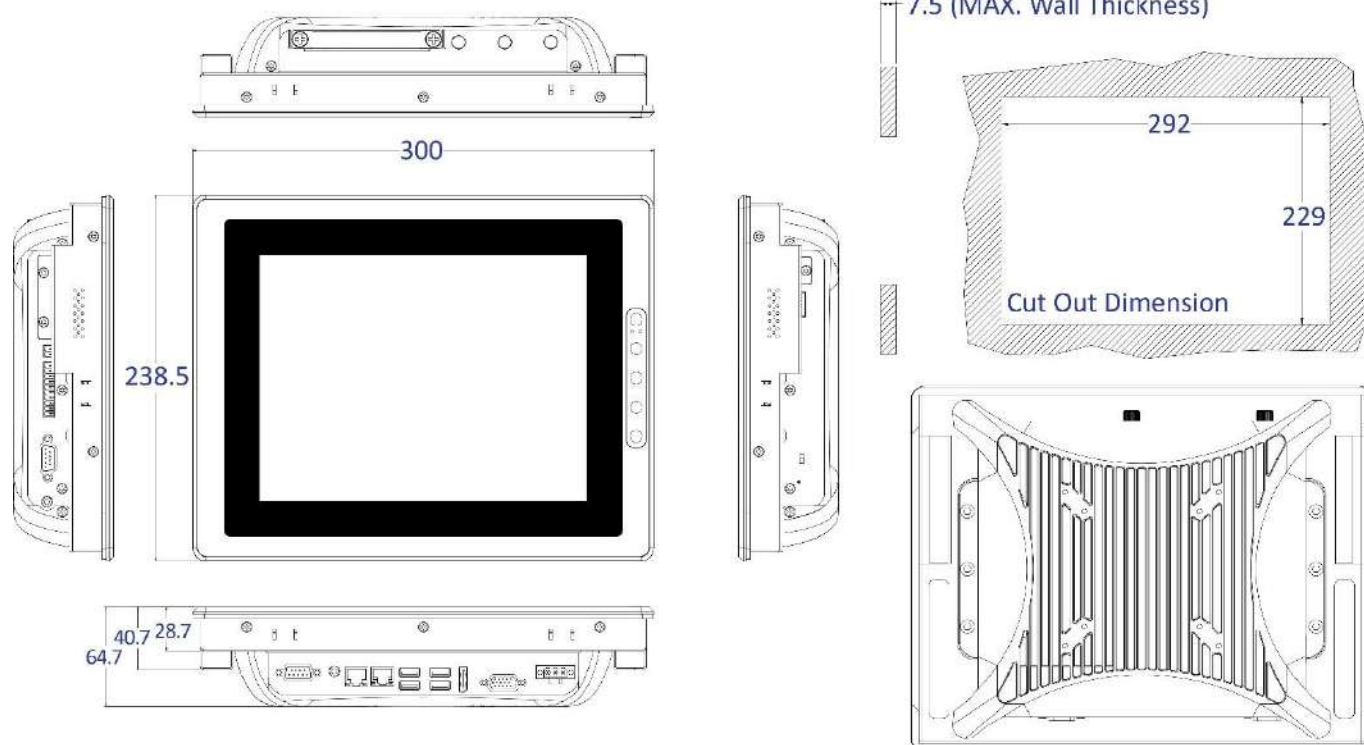
These are mounting holes for VESA mount (75x75mm and 100x100mm)



1.4 Mechanical Dimensions

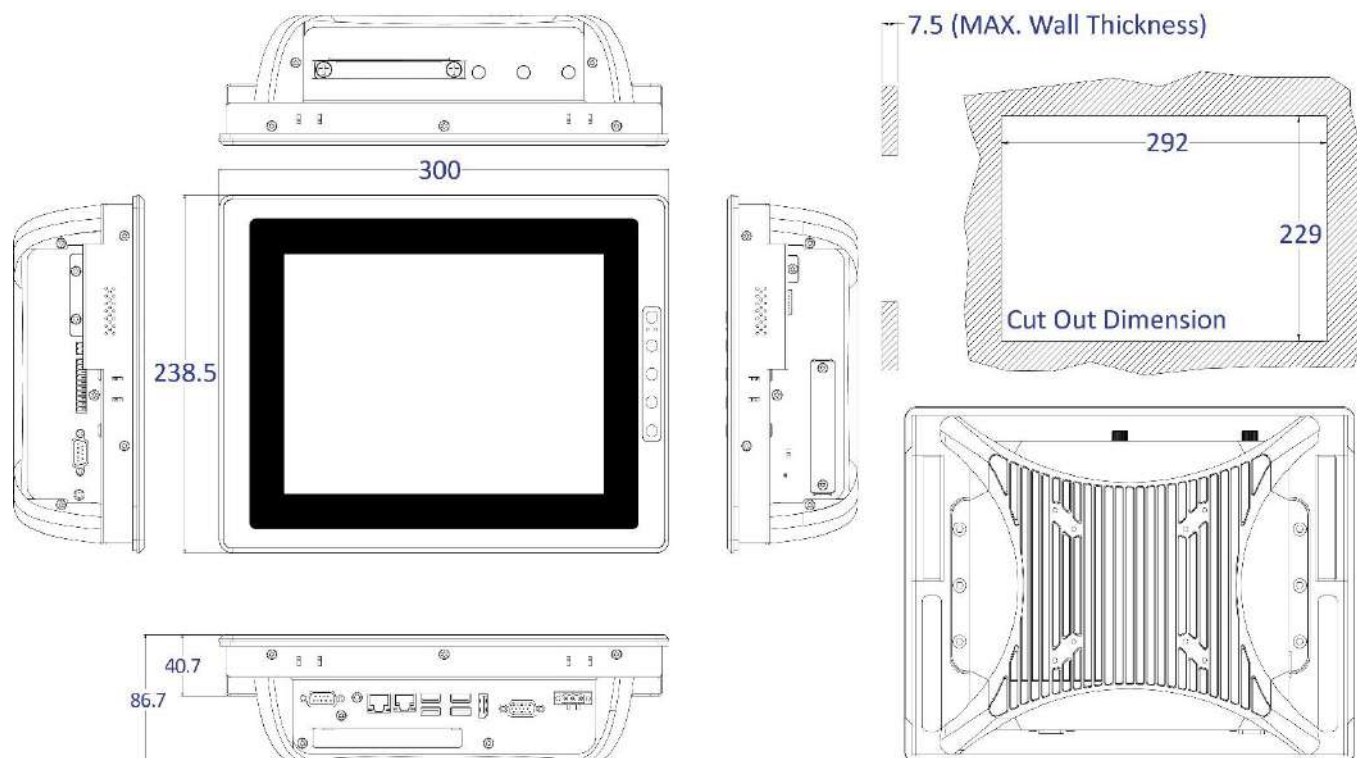
1.4.1 VIO-110R(C)/PC300

Unit: mm



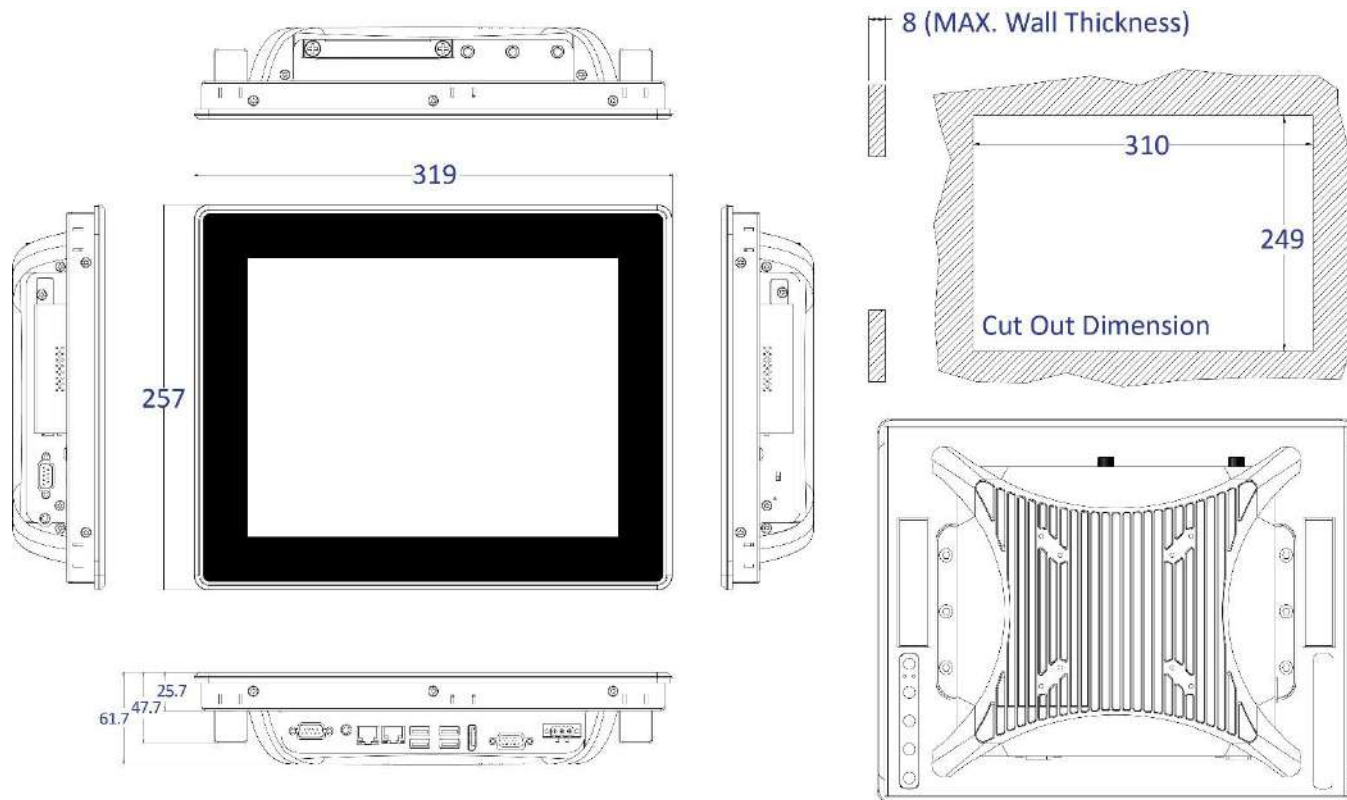
VIO-110R(C)/PC311E(P)

Unit: mm



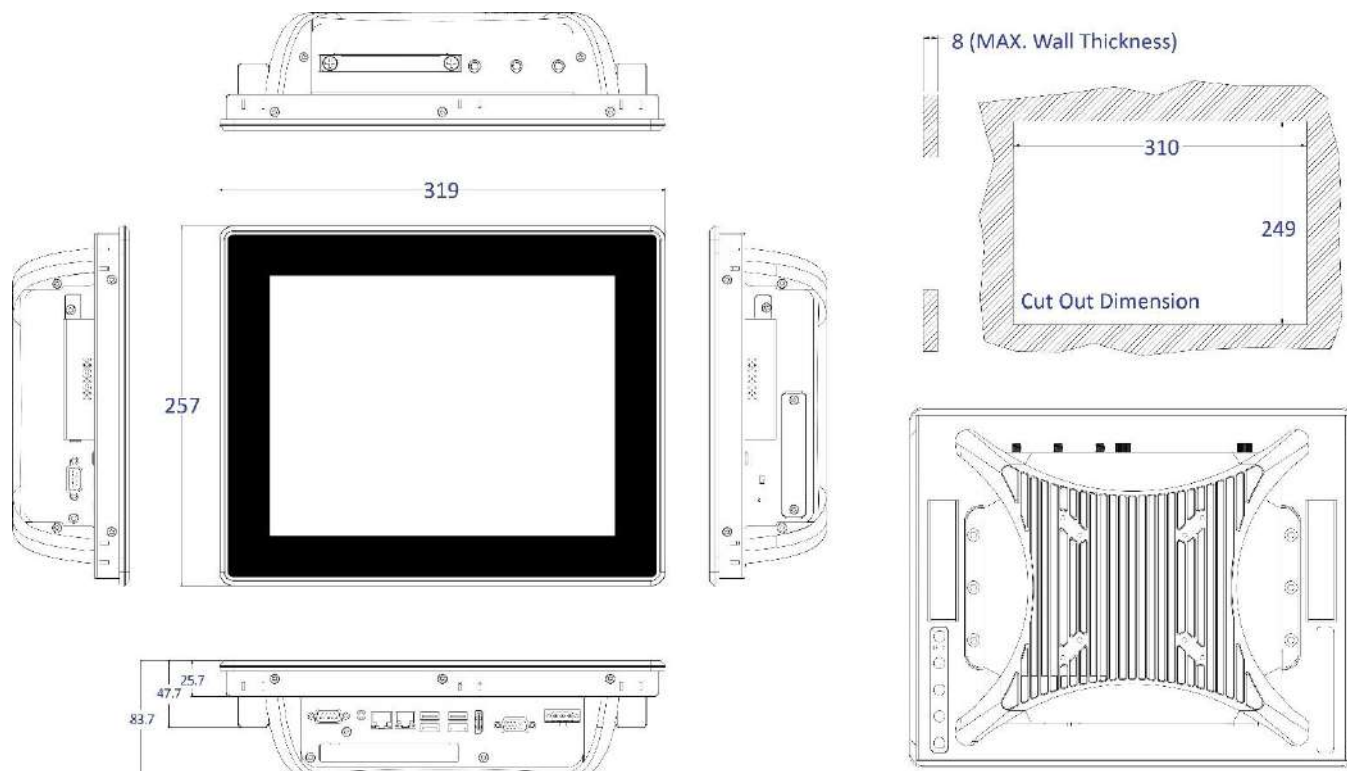
1.4.2 VIO-212R(C)/PC300

Unit: mm

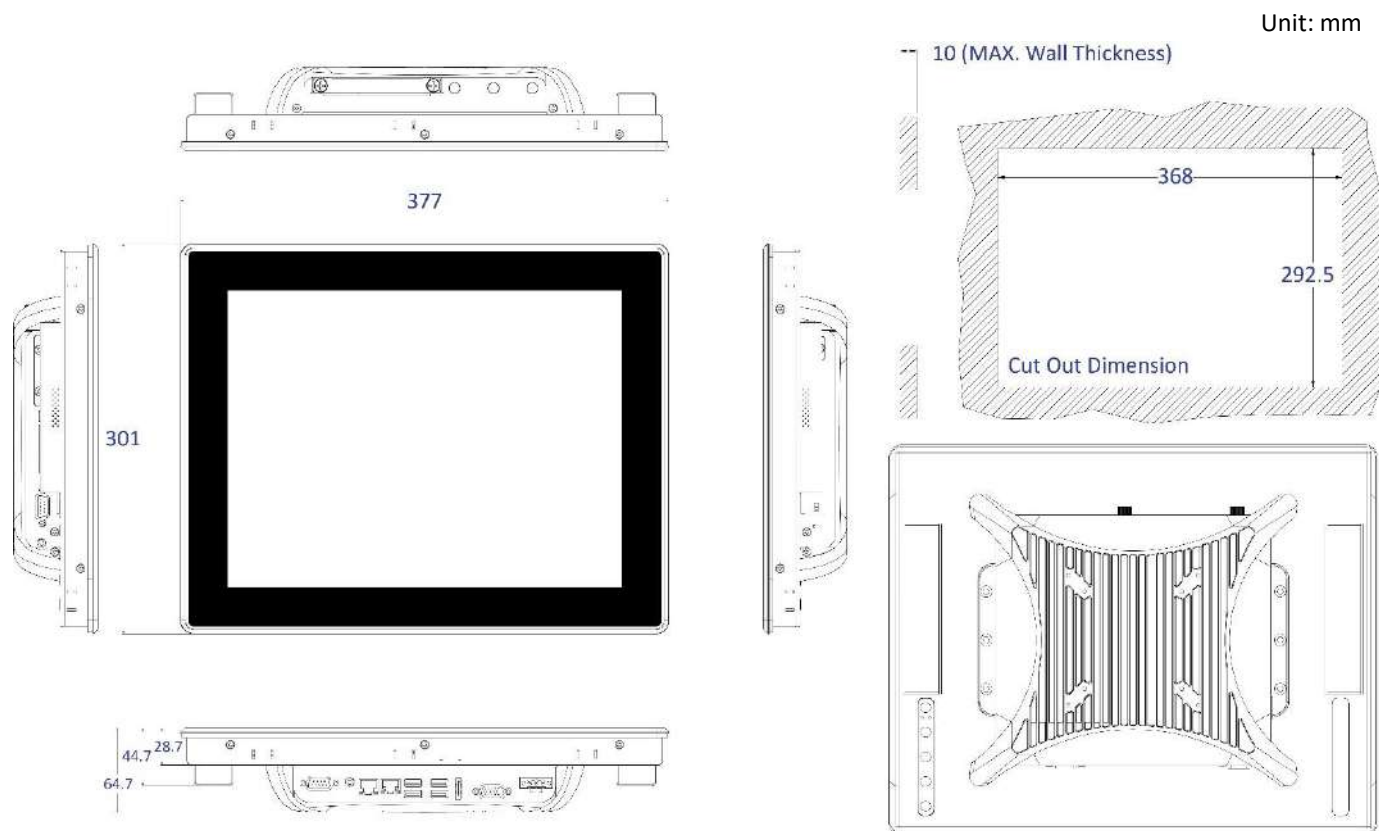


VIO-212R(C)/PC311E(P)

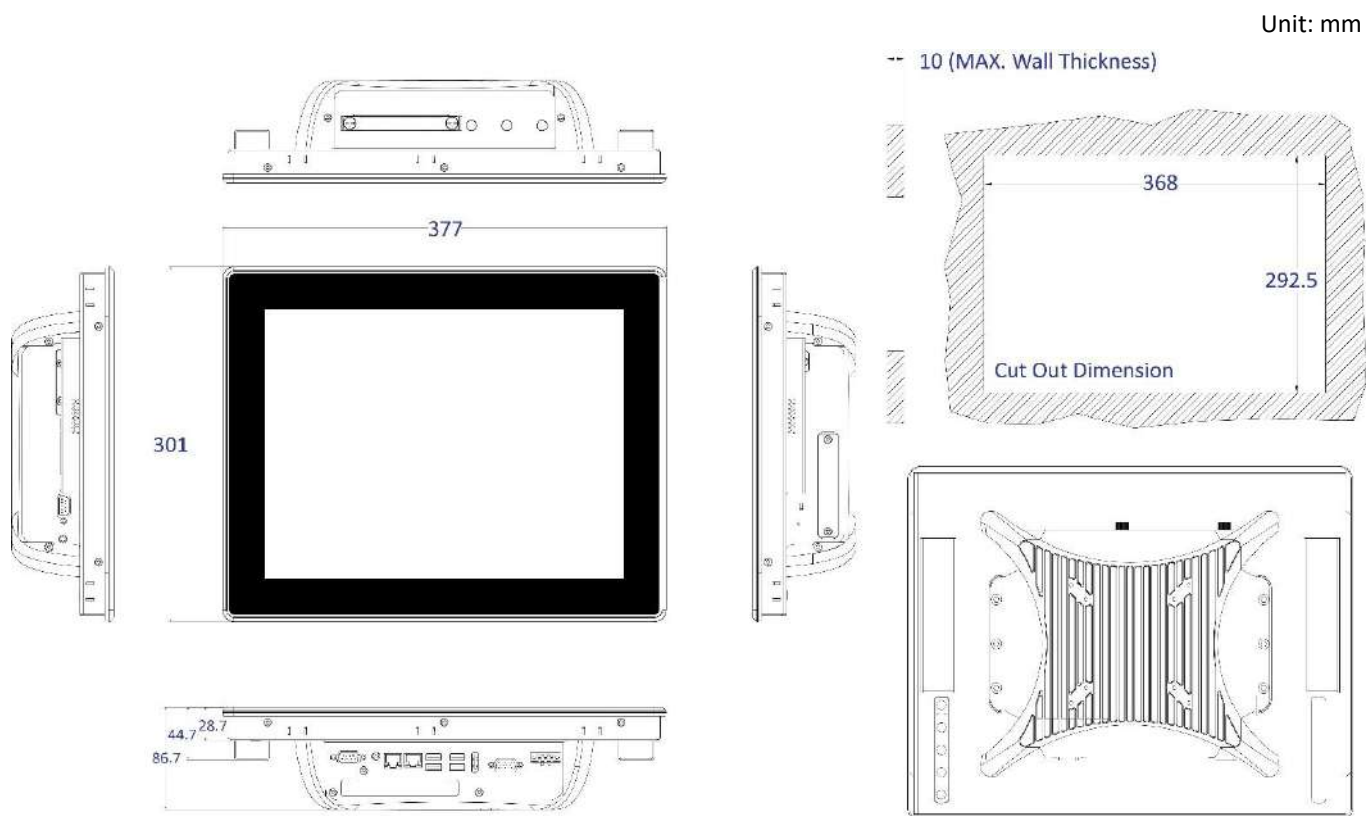
Unit: mm



1.4.3 VIO-215R(C)/PC300

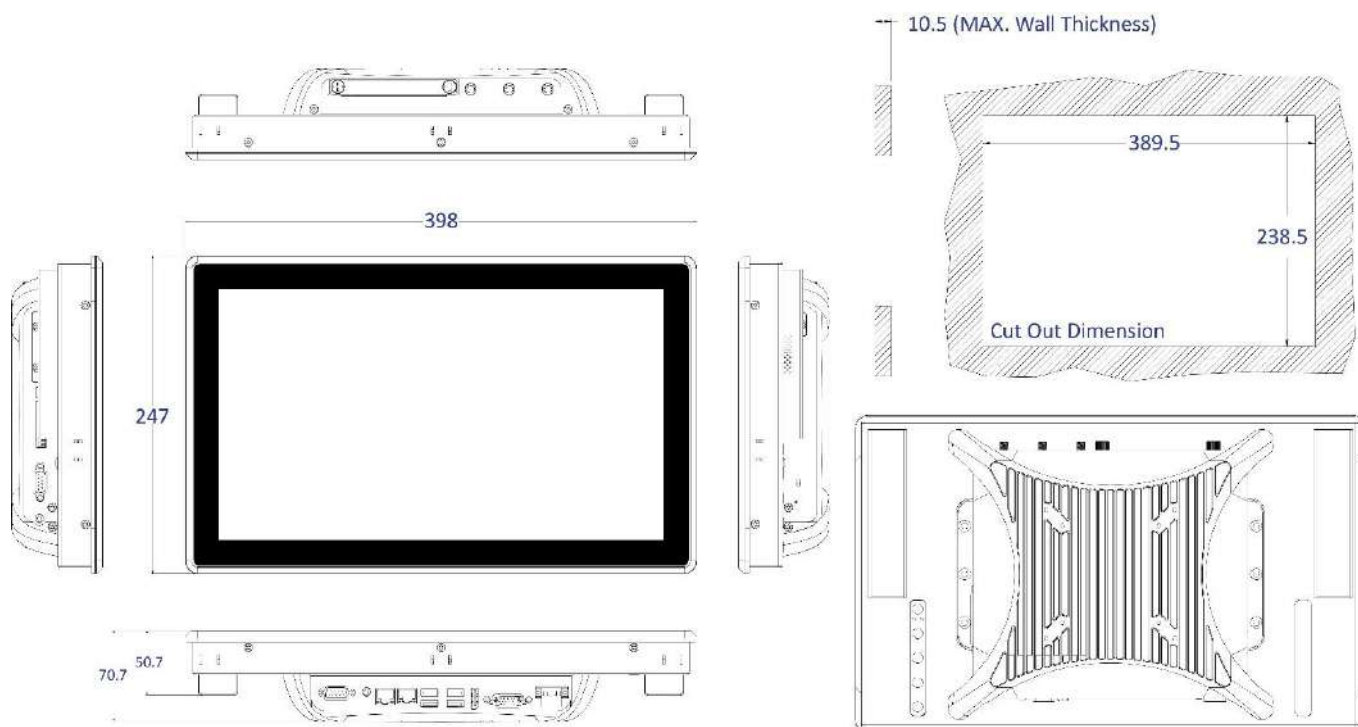


VIO-215R(C)/PC311E(P)



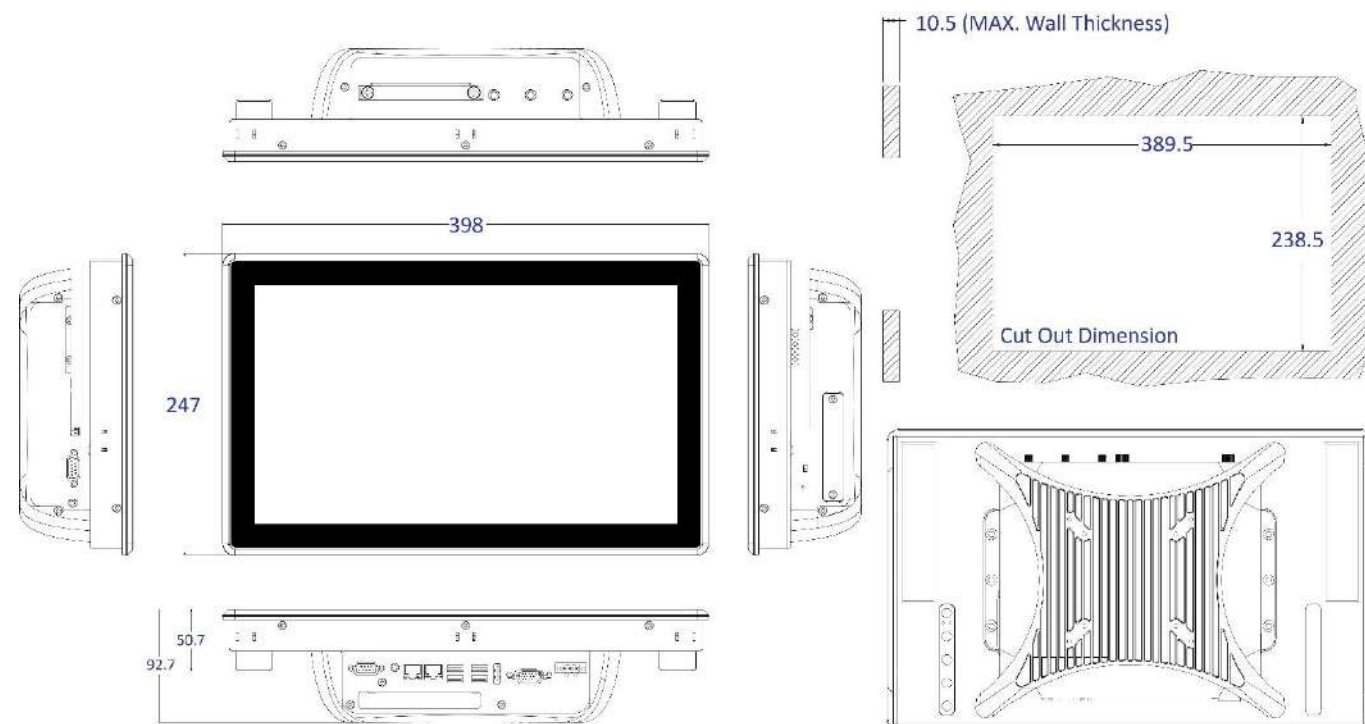
1.4.4 VIO-W215R(C)/PC300

Unit: mm

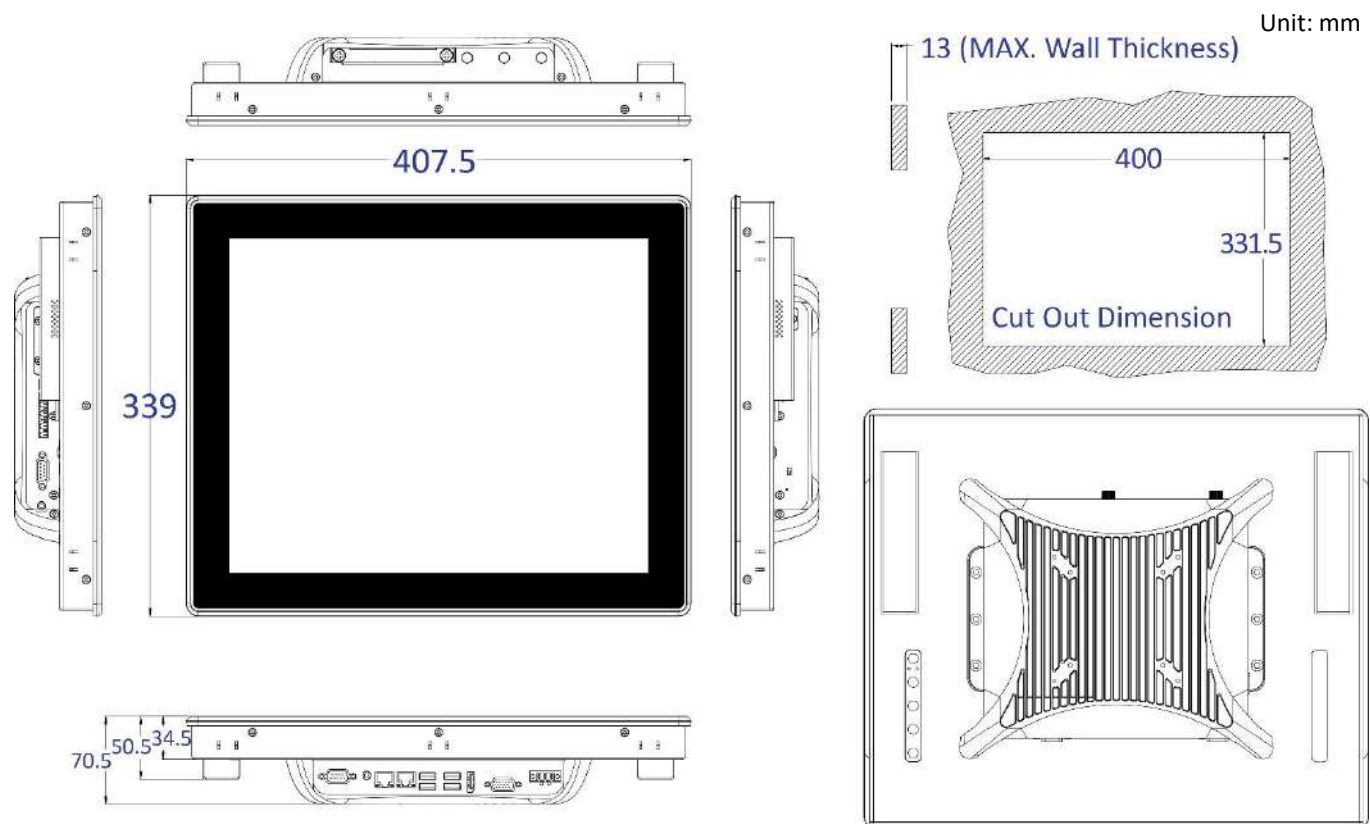


VIO-W215R(C)/PC311E(P)

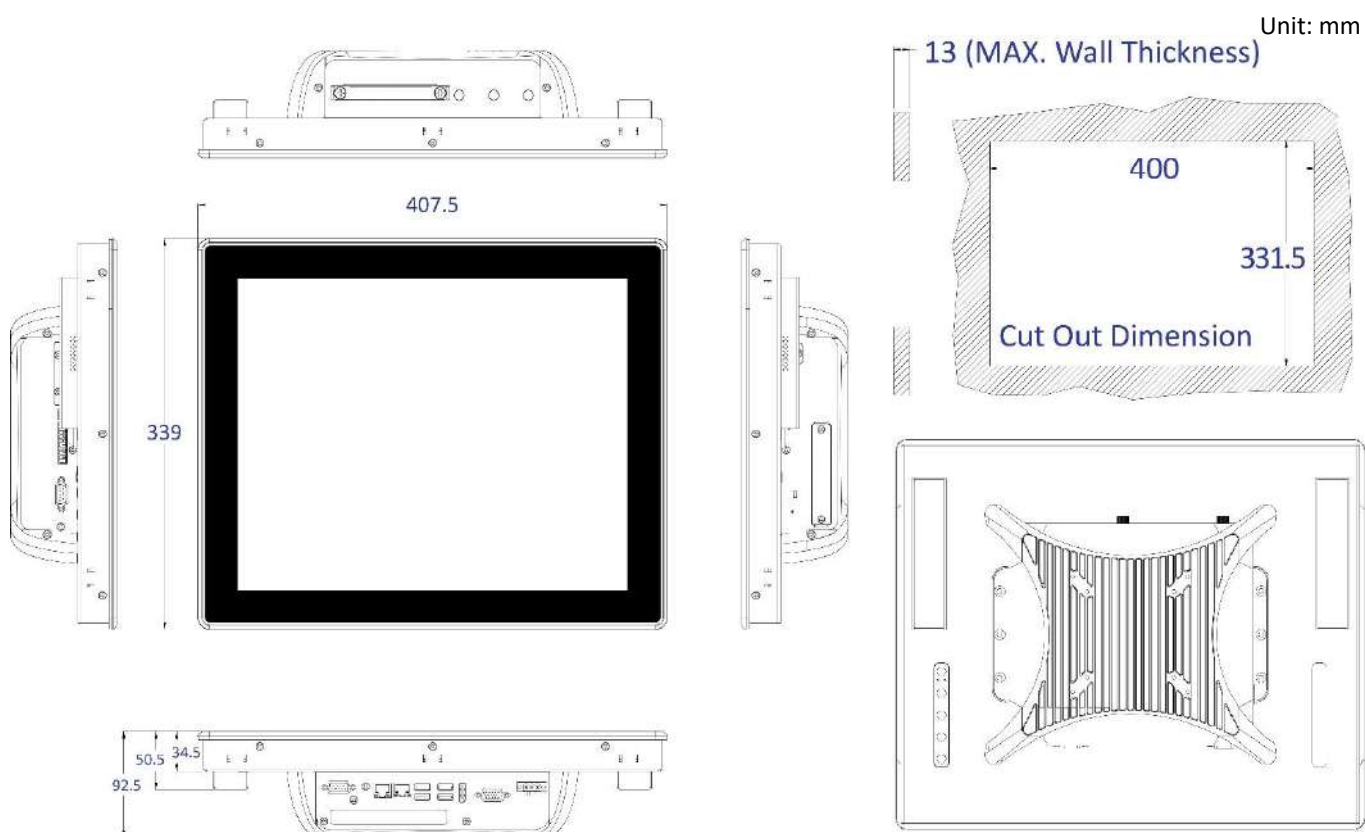
Unit: mm



1.4.5 VIO-217R(C)/PC300

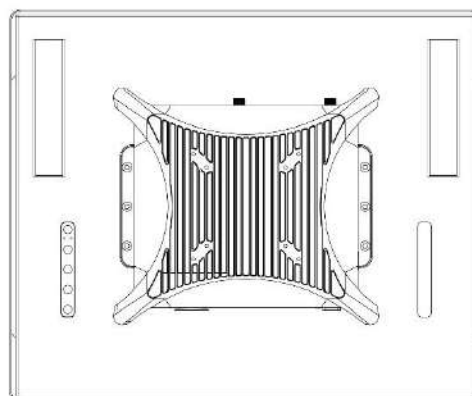
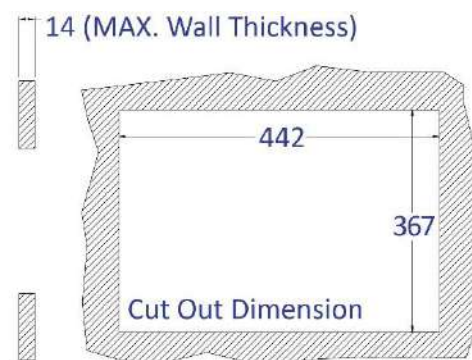
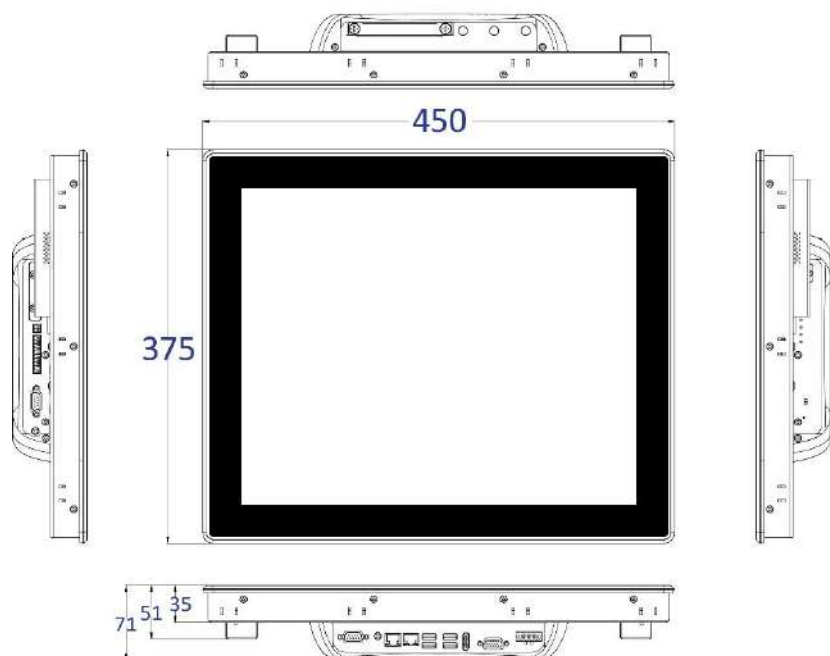


VIO-217R(C)/PC311E(P)



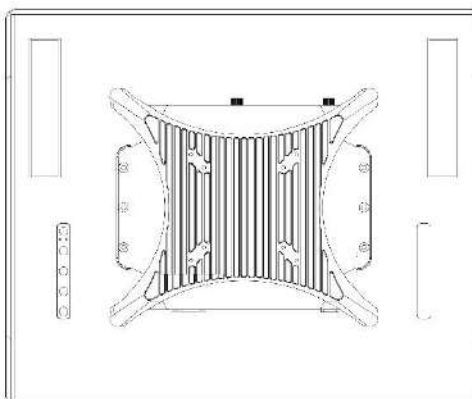
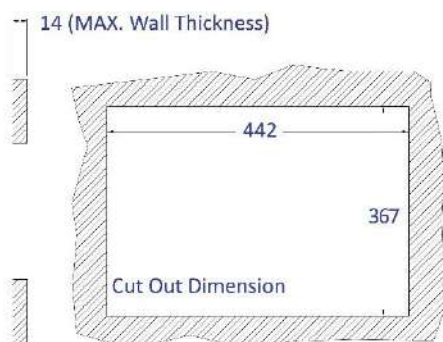
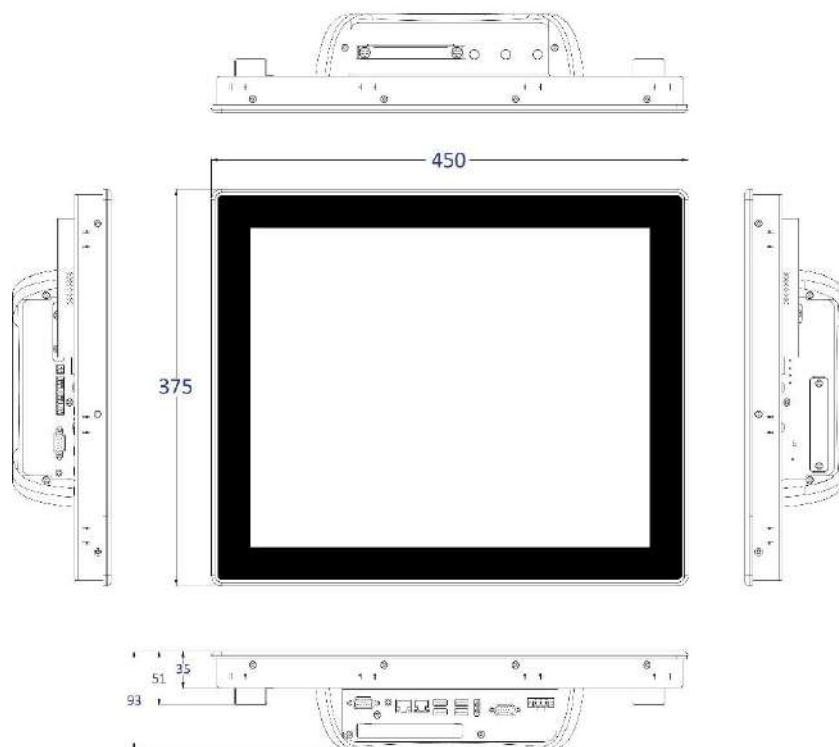
1.4.6 VIO-219R(C)/PC300

Unit: mm



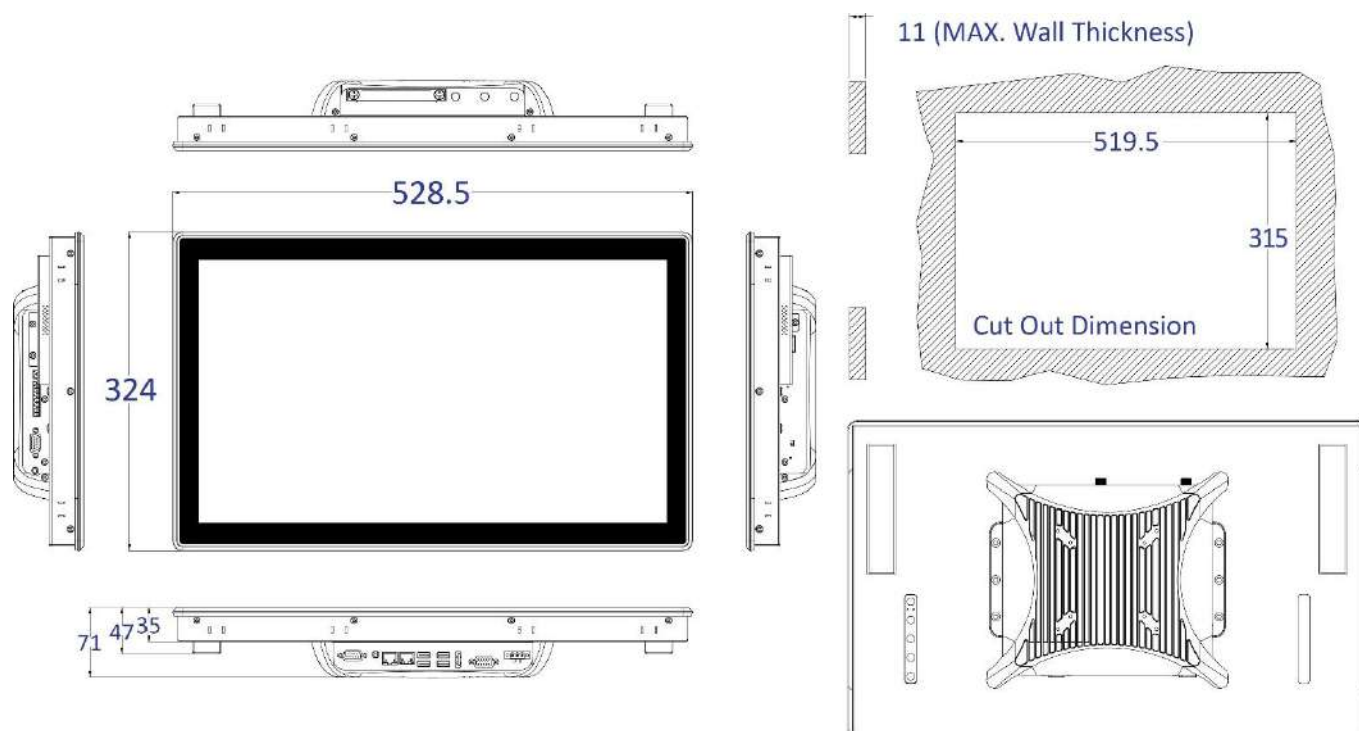
VIO-219R(C)/PC311E(P)

Unit: mm



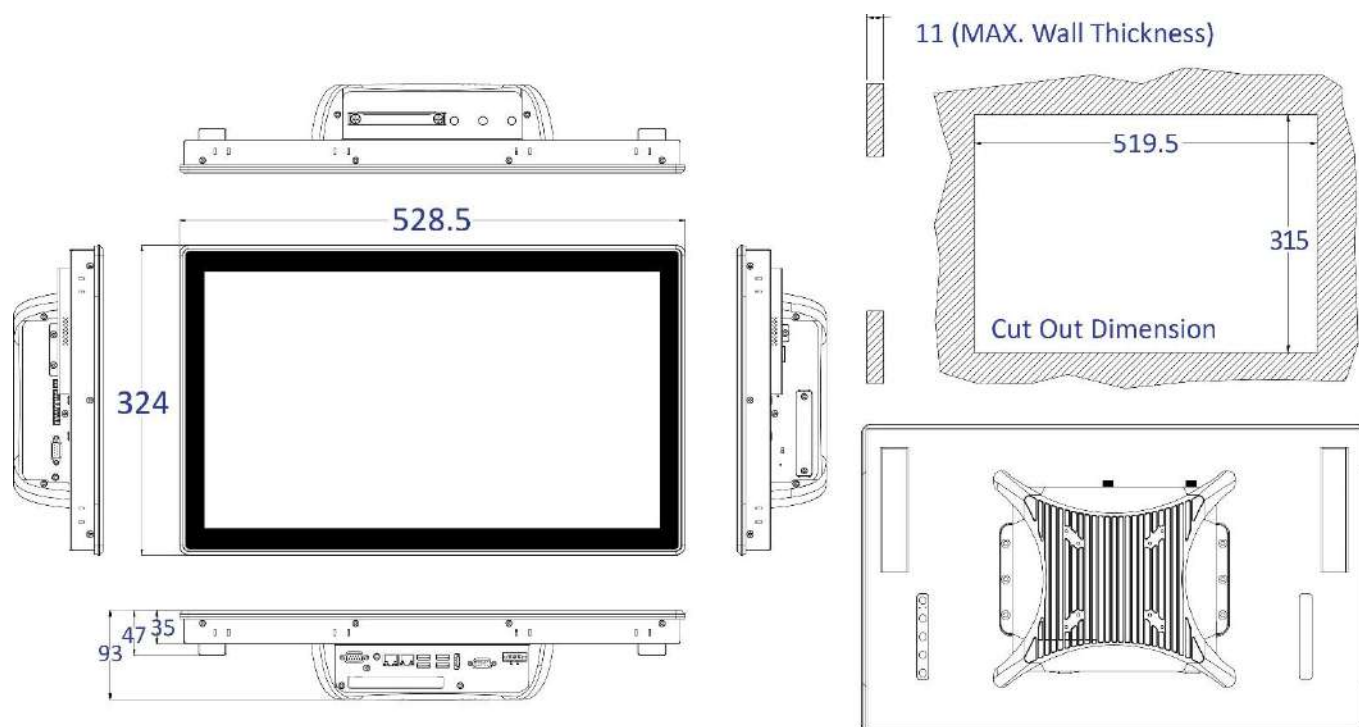
1.4.7 VIO-W221R(C)/PC300

Unit: mm



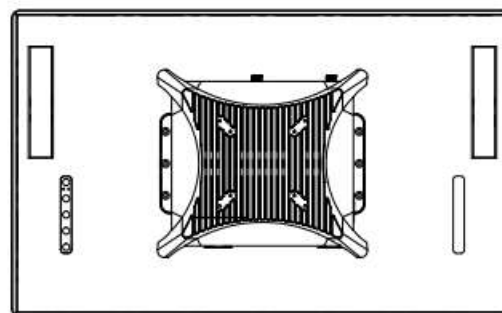
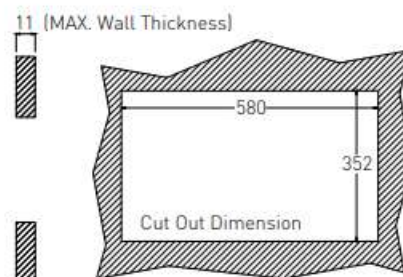
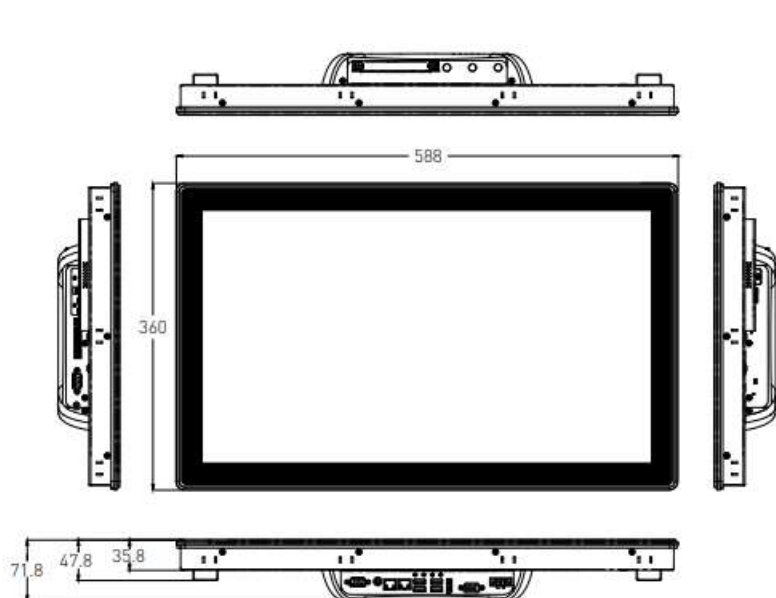
VIO-W221R(C)/PC311E(P)

Unit: mm



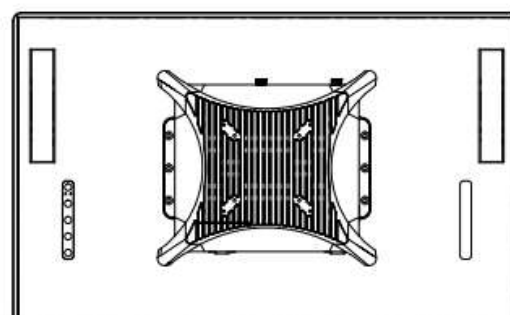
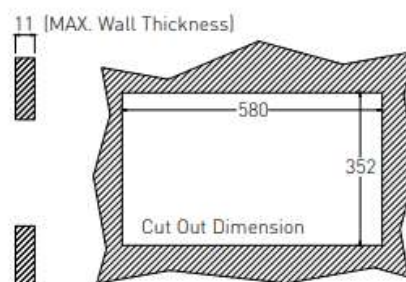
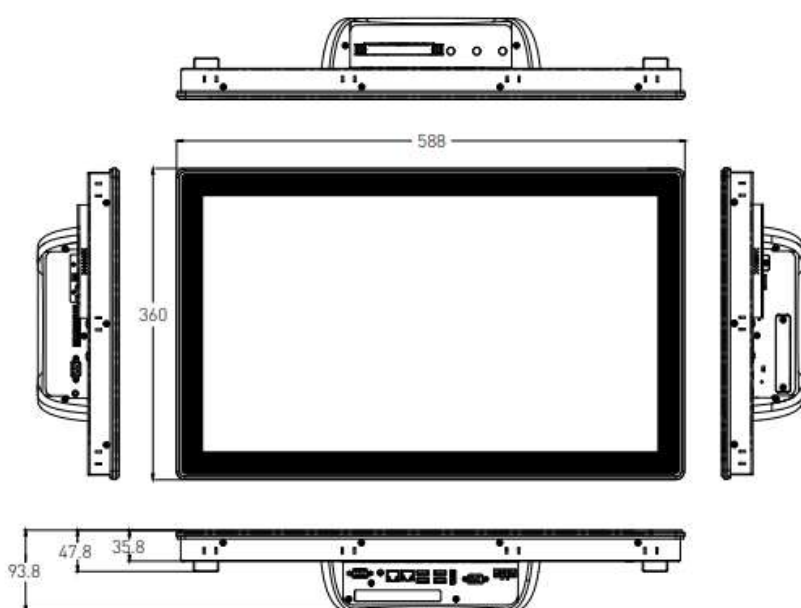
1.4.8 VIO-W224R(C)/PC300

Unit: mm



VIO-W224R(C)/PC311E(P)

Unit: mm

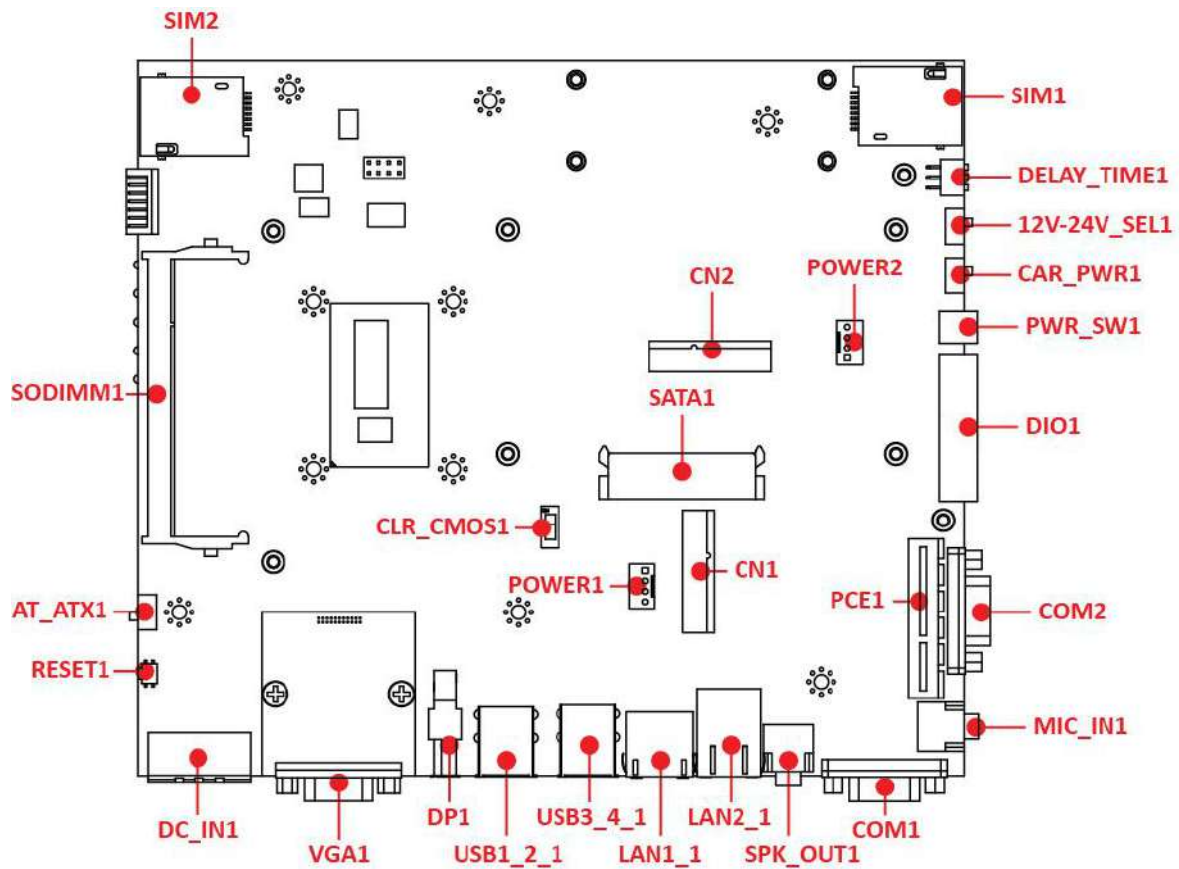


Chapter 2

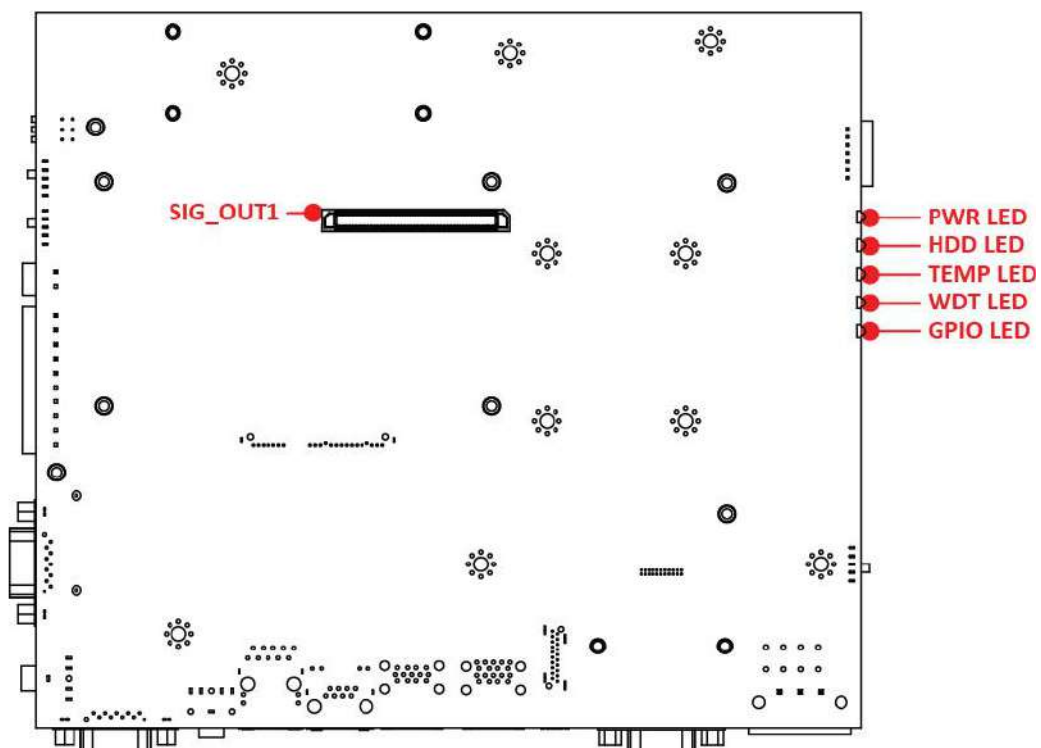
Switches and Connectors

2.1 Switch and Connector Locations

2.1.1 Top View



2.1.2 Bottom View



2.2 Connector / Switch Definition

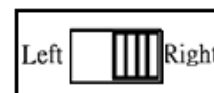
List of Connector / Switch

Connector Location	Definition
AT_ATX1	AT / ATX Power Mode Switch
CLR_CMOS1	Clear BIOS Switch
CAR_PWR1	PC / CAR Power Mode Switch
12-24V_SEL1	Car Power input voltage Switch
DELAY_TIME1	Car power turn off delay time Switch
PWR_SW1	Remote Power Switch
RESET1	Reset Switch
USB1_2_1	USB 3.0 Port
USB3_4_1	USB 3.0 / USB 2.0 Port
SIM1, SIM2	SIM Card Socket
COM1_1, COM2_1	RS232 / RS422 / RS485 Connector
COM3_1, COM4_1	RS232 / RS422 / RS485 Connector
LAN1_1, LAN2_1	LAN Port
DC_IN1	3-pin DC 9~48V Power Input Connector
VGA1	VGA Connector
DP1	DisplayPort Connector
SPK_OUT1	Speaker-out Jack
MIC_IN1	Mic-in Jack
DIO1	4DI / 4DO Connector
CN1, CN2	Mini PCI-Express / mSATA Socket
SATA1	SATA with Power Connector
POWER1, POWER2, POWER3	Power Connector
PCIE1	PCI-Express X4 Slot
PWR_LED1	Power LED Status
HDD_LED1	HDD Access LED Status
TEMP_LED1	Temperature LED Status
WDT_LED1	Watchdog LED Status
GPIO_LED1	GPIO LED Status

2.3 Switches Definitions

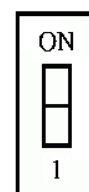
AT_ATX1: AT / ATX Power Mode Switch

Switch	Definition
1-2 (Left)	AT Power Mode
2-3 (Right)	ATX Power Mode (Default)



CLR_CMOS1: Clear BIOS Switch

Switch	Definition
Off	Normal Status (Default)
ON	Clear BIOS



CAR_PWR1: PC / CAR Power Mode Switch

Switch	Definition
1-2 (Left)	PC Power Mode (Default)
2-3 (Right)	CAR Power Mode



12-24V_SEL1 : Car Power input voltage Switch

Switch	Definition
1-2 (Left)	DC 24V CAR Power Input Mode (Default)
2-3 (Right)	DC 12V CAR Power Input Mode



DELAY_TIME1 : Power off delay time setup switch

Switch 1 / 2 / 3	Definition
ON / ON / ON	5 sec. (Default)
ON / ON / OFF	1 min.
ON / OFF / ON	5 min.
ON / OFF / OFF	10 min.
OFF / ON / ON	30 min.
OFF / ON / OFF	1 hour
OFF / OFF / ON	2 hour



Step of Setting Power Ignition

Step 1:

To select power ignition by PC/CAR switch.

Step 2:

To select battery input voltage by 12V / 24V switch.

Step 3:

To configure the power off delay time, please check the Delay Time Setting Options in advance.

Step 4:

To connect the power and ignition power

Step 3

Switch 1 / 2 / 3	Power off delay time
ON / ON / ON	5 second
ON / ON / OFF	1 minute
ON / OFF / ON	5 minutes
ON / OFF / OFF	10 minutes
OFF / ON / ON	30 minutes
OFF / ON / OFF	1 hour
OFF / OFF / ON	2 hours

Step 1

Pin 1-2 (Left): PC Power Mode

Pin 2-3 (Right): Power Ignition Mode



Step 2

Pin 1-2 (Left): Battery 24V Input Mode

Pin 2-3 (Right): Battery 12V Input Mode

Example: Delay Time Setting for 5 minutes

1. If delay time set as "5 minutes"



2. The system will shut down 5 minutes later after turning off the vehicle.



Step 4

To connect the battery power and ignition power



2.4 Connectors Definitions

PWR_SW1 : Remote Power Switch

Connector Type: Terminal Block 1X2 2-pin, 3.5mm pitch

Pin	Definition
1	Power Button
2	GND



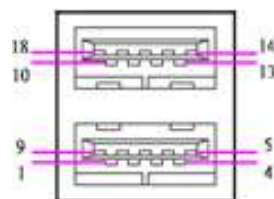
RESET1 : Reset Button

Pin	Definition
1	RESET
2	GND



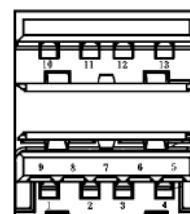
USB1_2_1: USB3.0 Connector, Type A

Pin	Definition	Pin	Definition
1	+5V	10	+5V
2	USB2_D0-	11	USB2_D1-
3	USB2_D0+	12	USB2_D1+
4	GND	13	GND
5	USB3_RX1-	14	USB3_RX2-
6	USB3_RX1+	15	USB3_RX2+
7	GND	16	GND
8	USB3_TX1-	17	USB3_TX2-
9	USB3_TX1+	18	USB3_TX2+



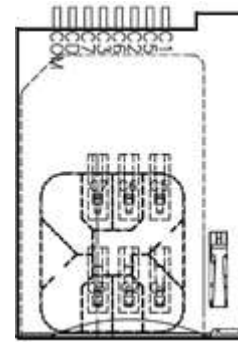
USB3_4_1: USB3.0 / USB2.0 Connector, Type A

Pin	Definition	Pin	Definition
1	+5V	10	+5V
2	USB2_D2-	11	USB2_D3-
3	USB2_D2+	12	USB2_D3+
4	GND	13	GND
5	USB3_R3-	14	
6	USB3_R3+	15	
7	GND	16	
8	USB3_TX3-	17	
9	USB3_TX3+	18	



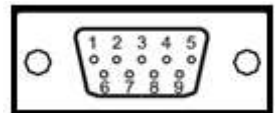
SIM1, SIM2 : SIM Card Socket

Pin	Definition	Pin	Definition
C1	UIM_PWR	C6	UIM_VPP
C2	UIM_RESET	C7	UIM_DATA
C3	UIM_CLK	CD	NC
C5	GND	COM	GND

**COM1_1: RS232 / RS422 / RS485 Connector**

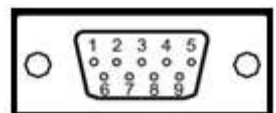
Connector Type: 9-pin D-Sub

Pin	RS232 Definition	RS422 / 485 Full Duplex Definition	RS485 Half Duplex Definition
1	DCD1	TX1-	DATA1-
2	RXD1	TX1+	DATA1+
3	TXD1	RX1+	
4	DTR1	RX1-	
5	GND		
6	DSR1		
7	RTS1		
8	CTS1		
9	RI1		

**COM2_1: RS232 / RS422 / RS485 Connector**

Connector Type: 9-pin D-Sub

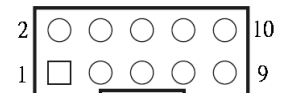
Pin	RS232 Definition	RS422 / 485 Full Duplex Definition	RS485 Half Duplex Definition
1	DCD2	TX2-	DATA2-
2	RXD2	TX2+	DATA2+
3	TXD2	RX2+	
4	DTR2	RX2-	
5	GND		
6	DSR2		
7	RTS2		
8	CTS2		
9	RI2		



COM3_1: RS232 / RS422 / RS485 Connector

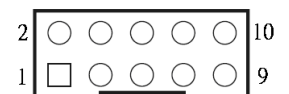
Connector Type: 9-pin D-Sub

Pin	RS232 Definition	RS422 / 485 Full Duplex Definition	RS485 Half Duplex Definition
1	DCD3	TX3-	DATA3-
2	RXD3	TX3+	DATA3+
3	TXD3	RX3+	
4	DTR3	RX3-	
5	GND		
6	DSR3		
7	RTS3		
8	CTS3		
9	RI3		

**COM4_1: RS232 / RS422 / RS485 Connector**

Connector Type: 9-pin D-Sub

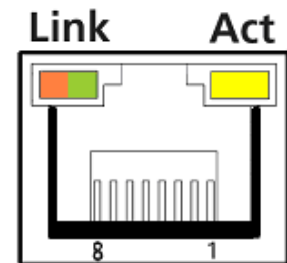
Pin	RS232 Definition	RS422 / 485 Full Duplex Definition	RS485 Half Duplex Definition
1	DCD4	TX4-	DATA4-
2	RXD4	TX4+	DATA4+
3	TXD4	RX4+	
4	DTR4	RX4-	
5	GND		
6	DSR4		
7	RTS4		
8	CTS4		
9	RI4		



LAN1, LAN2: RJ45 with LEDs Port

Pin	Definition	Pin	Definition
1	LAN1_MDI0P	5	LAN1_MDI2N
2	LAN1_MDI0N	6	LAN1_MDI1N
3	LAN1_MDI1P	7	LAN1_MDI3P
4	LAN1_MDI2P	8	LAN1_MDI3N

Pin	Definition	Pin	Definition
1	LAN2_MDI0P	5	LAN2_MDI2N
2	LAN2_MDI0N	6	LAN2_MDI1N
3	LAN2_MDI1P	7	LAN2_MDI3P
4	LAN2_MDI2P	8	LAN2_MDI3N

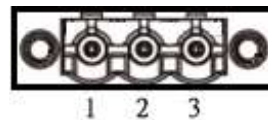


Link LED Status	Definition	Act LED Status	Definition
Steady Orange	1Gbps Network Link	Blinking Yellow	Data Activity
Steady Green	100Mbps Network Link	Off	No Activity
Off	10Mbps Network Link		

DC_IN1: DC Power Input Connector (+9~48V)

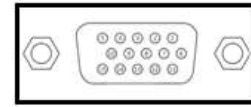
Connector Type: Terminal Block 1X3 3-pin, 5.0mm pitch

Pin	Definition
1	+9~48VIN
2	Power Ignition
3	GND

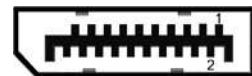


VGA1: VGA Input Connector

Pin	Definition	Pin	Definition
1	RED	9	+5V
2	GREEN	10	GND
3	BLUE	11	NC
4	NC	12	DDC_SDA
5	GND	13	HSYNC
6	RED_GND	14	VSYNC
7	GREEN_GND	15	DDC_SCL
8	BLUE_GND		

**DP1: DisplayPort Connector**

Pin	Definition	Pin	Definition
1	DP_LANE0_P	11	GND
2	GND	12	DP_LANE3_N
3	DP_LANE0_N	13	GND
4	DP_LANE1_P	14	GND
5	GND	15	DP_AUX_P
6	DP_LANE1_N	16	GND
7	DP_LANE2_P	17	DP_AUX_N
8	GND	18	DP_HPD
9	DP_LANE2_N	19	GND
10	DP_LANE3_P	20	DP_PWR



SPK_OUT1 : Speaker-out Jack (Green)

Connector Type: 5-pin Phone Jack

Pin	Definition
1	GND
2	OUT_R
3	NC
4	GND
5	OUT_L

**MIC_IN1: Microphone Jack (Pink)**

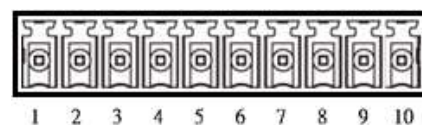
Connector Type: 5-pin Phone Jack

Pin	Definition
1	GND
2	MIC_R
3	NC
4	GND
5	MIC_L

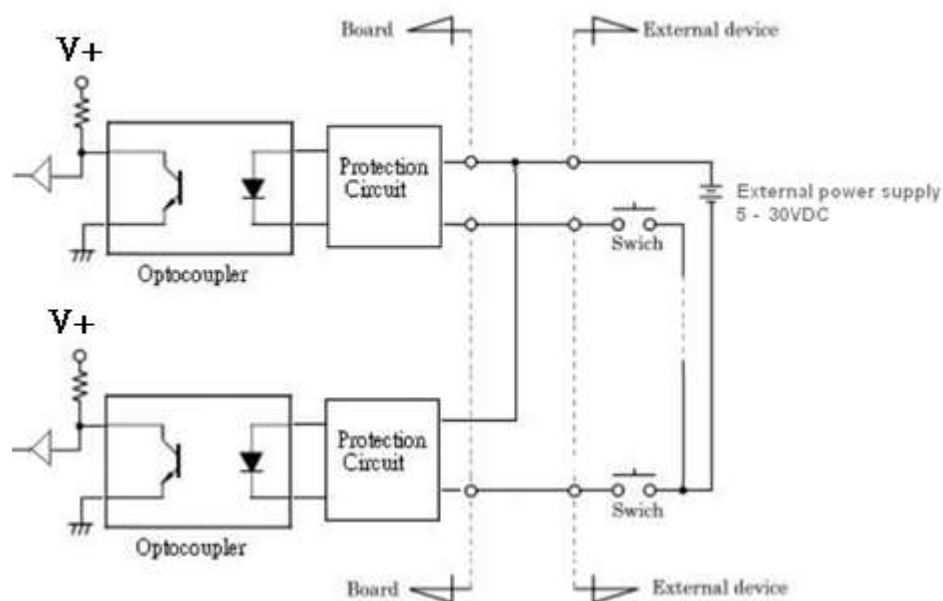
**DIO1: Digital Input / Output Connector**

Connector Type: Terminal Block 1X10 10-pin, 3.5mm pitch

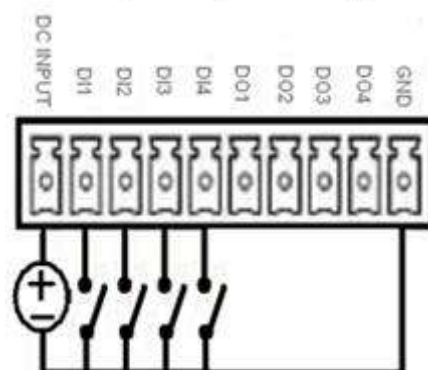
Pin	Definition	Pin	Definition
1	DC INPUT	6	DO1
2	DI1	7	DO2
3	DI2	8	DO3
4	DI3	9	DO4
5	DI4	10	GND



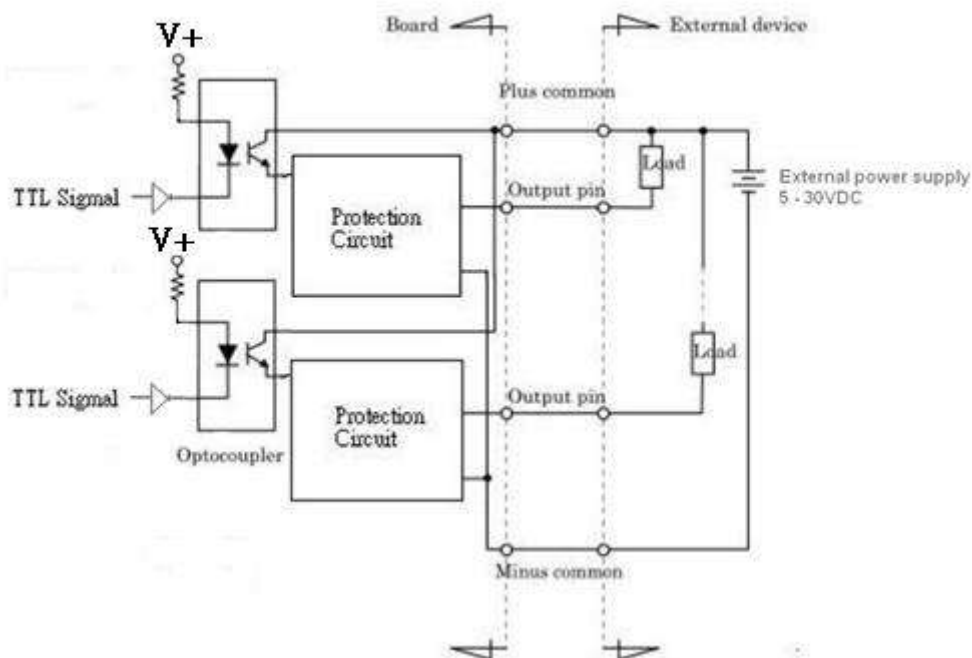
Reference Input Circuit



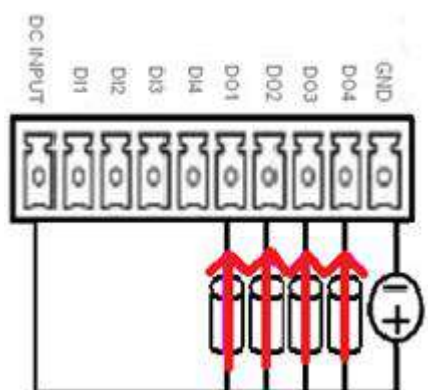
Digital Input Wiring



External Output Circuit



Digital Output Wiring

**PWR_SW2 : Remote Power Switch**

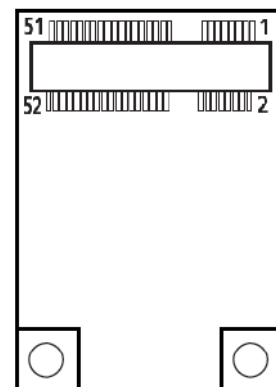
Connector Type: Terminal Block 1X2 2-pin, 3.5mm pitch

Pin	Definition
1	Power Button
2	GND

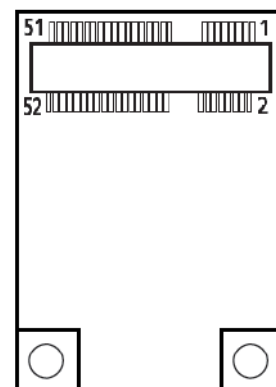


CN1: Mini PCI-Express / mSATA Socket

Pin	Definition	Pin	Definition	Pin	Definition
1	WAKE#	19	NC	37	GND
2	+3.3V	20	+3.3V	38	USB_D4+
3	NC	21	GND	39	+3.3V
4	GND	22	MINIPCI E RST#	40	GND
5	NC	23	MINIPCI E_RXN6_0 (SATA_RXN3)	41	+3.3V
6	+1.5V	24	+3.3V	42	NC
7	CLKREQ4#	25	MINIPCI E_RXP6_0 (SATA_RXP3)	43	GND
8	USIM2_PWR	26	GND	44	NC
9	GND	27	GND	45	NC
10	USIM2_DATA	28	+1.5V	46	NC
11	MINIPCI E_CLKN1	29	GND	47	NC
12	USIM2_CLK	30	SMB_CLK	48	+1.5V
13	MINIPCI E_CLKP1	31	MINIPCI E_TXN6_0 (SATA_TXN3)	49	NC
14	USIM2_RESET	32	SMB_DATA	50	GND
15	GND	33	MINIPCI E_TXP6_0 (SATA_TXP3)	51	NC
16	USIM2_VPP	34	GND	52	+3.3V
17	NC	35	GND		
18	GND	36	USB_D4-		

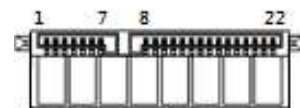
**CN2: Mini PCI-Express / mSATA Socket**

Pin	Definition	Pin	Definition	Pin	Definition
1	WAKE#	19	NC	37	GND
2	+3.3V	20	+3.3V	38	USB_D5+
3	NC	21	GND	39	+3.3V
4	GND	22	MINIPCI E RST#	40	GND
5	NC	23	MINIPCI E_RXN2 (SATA_RXP2)	41	+3.3V
6	+1.5V	24	+3.3V	42	NC
7	CLKREQ5#	25	MINIPCI E_RXP2 (SATA_RXN2)	43	GND
8	USIM1_PWR	26	GND	44	NC
9	GND	27	GND	45	NC
10	USIM1_DATA	28	+1.5V	46	NC
11	MINIPCI E_CLKN2	29	GND	47	NC
12	USIM1_CLK	30	SMB_CLK	48	+1.5V
13	MINIPCI E_CLKP2	31	MINIPCI E_TXN2 (SATA_TXP2)	49	NC
14	USIM1_RESET	32	SMB_DATA	50	GND
15	GND	33	MINIPCI E_TXP2 (SATA_TXN2)	51	NC
16	USIM1_VPP	34	GND	52	+3.3V
17	NC	35	GND		
18	GND	36	USB_D5-		



SATA1: SATA with Power Connector

Pin	Definition	Pin	Definition
1	GND	12	GND
2	SATA_TXP0	13	GND
3	SATA_TXN0	14	+5V
4	GND	15	+5V
5	SATA_RXN0	16	+5V
6	SATA_RXP0	17	GND
7	GND	18	GND
8	+3.3V	19	GND
9	+3.3V	20	+12V
10	+3.3V	21	+12V
11	GND	22	+12V

**POWER1, POWER2, POWER3: Power Connector**

Connector Type: 1X4-pin Wafer, 2.0mm pitch

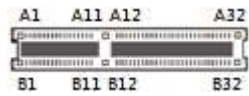
Pin	Definition
1	+5V
2	GND
3	GND
4	+12V



PCIE1: PCI-Express X4 Socket

Connector Type: PCI-Express X4 Slot

Pin	Definition	Pin	Definition	Pin	Definition	Pin	Definition
A1	PCIE_PRSENT1	A17	PEG_RXN0	B1	+12V	B17	PRSENT2_1
A2	+12V	A18	GND	B2	+12V	B18	GND
A3	+12V	A19	NC	B3	+12V	B19	PEG_TXP1
A4	GND	A20	GND	B4	GND	B20	PEG_TXN1
A5	NC	A21	PEG_RXP1	B5	SMB_CLK	B21	GND
A6	NC	A22	PEG_RXN1	B6	SMB_DATA	B22	GND
A7	NC	A23	GND	B7	GND	B23	PEG_TXP2
A8	NC	A24	GND	B8	+3.3V	B24	PEG_TXN2
A9	+3.3V	A25	PEG_RXP2	B9	NC	B25	GND
A10	+3.3V	A26	PEG_RXN2	B10	+3.3VSB	B26	GND
A11	PCIE_RESET#	A27	GND	B11	PCIE_WAKE#	B27	PEG_TXP3
A12	GND	A28	GND	B12	NC	B28	PEG_TXN3
A13	PEG_CLK_P	A29	PEG_RXP3	B13	GND	B29	GND
A14	PEG_CLK_N	A30	PEG_RXN3	B14	PEG_TXP0	B30	NC
A15	GND	A31	GND	B15	PEG_TXN0	B31	PRSENT2_2
A16	PEG_RXP0	A32	NC	B16	GND	B32	GND

**PWR_LED1: Power LED Status**

Pin	Definition
1	POWER LED+
2	POWER LED-

**HDD_LED1: HDD Access LED Status**

Pin	Definition
1	HDD LED+
2	HDD LED-

**TEMP_LED1: Temperature LED Status**

Pin	Definition
1	TEMPERATURE LED+
2	TEMPERATURE LED-

**WDT_LED1: Watchdog LED Status**

Pin	Definition
1	WATCHDOG LED+
2	WATCHDOG LED-

**GPIO_LED1: GPIO LED Status**

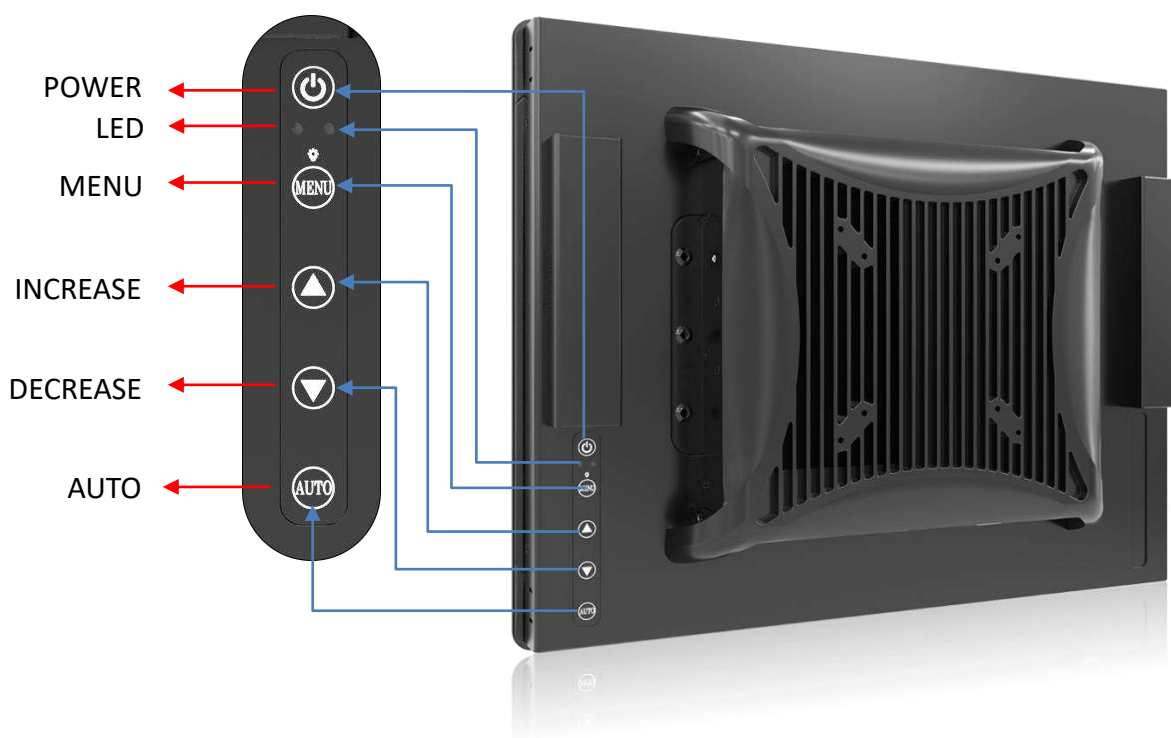
Pin	Definition
1	GPIO LED+
2	GPIO LED-



Chapter 3

Front Panel Controls

3.1 Users Controls



3.1.1 Power Button

Turns the monitor on or off.

3.1.2 LED

1. Blue indicates power on.
2. Yellow indicates HDD access status.

3.1.3 MENU / Enter Button

Press to view the OSD menu. Press it again to enter a selection in the OSD menu.

3.1.4 Increase Button

1. Activates the Volume control menu, and increases volume (with audio option).
2. Scrolls the OSD menu upward.
3. Increases the value of a selected function.

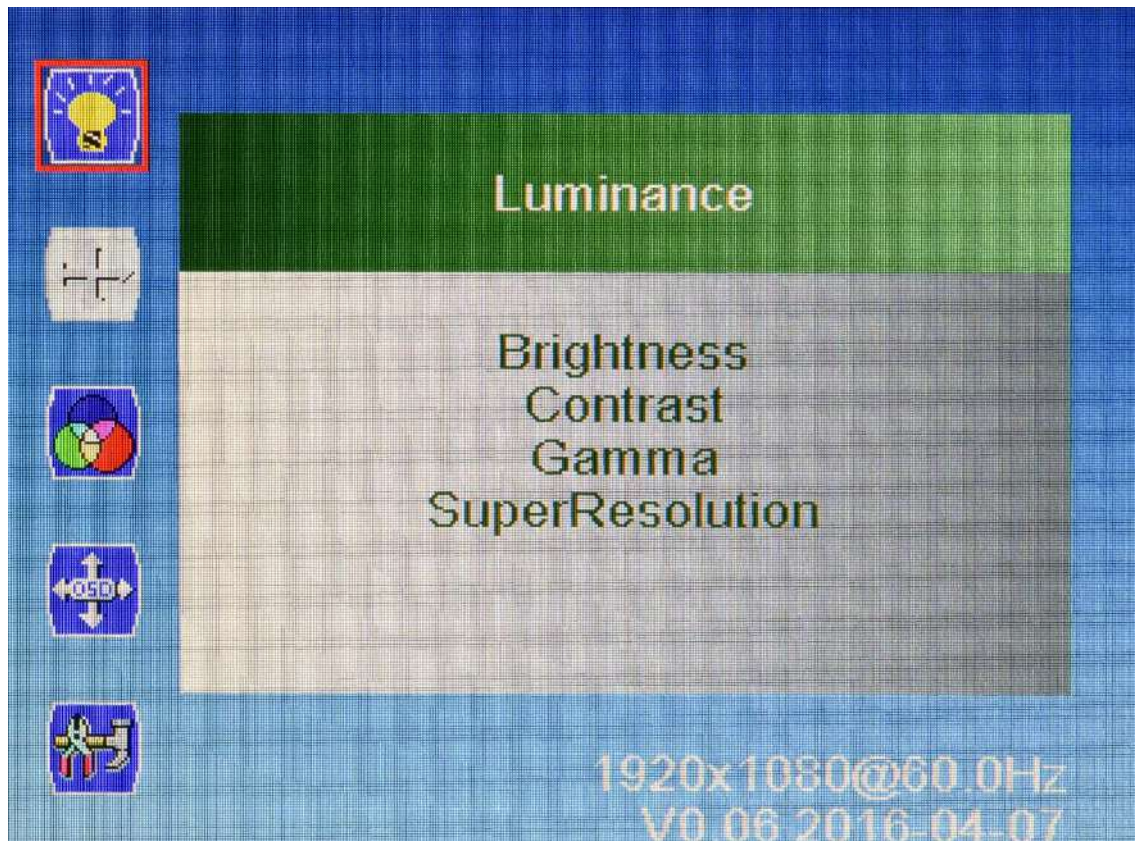
3.1.5 Decrease Button

1. Activates the Volume control menu, and decreases volume (with audio option).
2. Scrolls the OSD menu downward.
3. Decreases the value of a selected function.

3.1.6 AUTO / Exit Button

1. When the OSD menu is active, press this button to exit the OSD menu.
2. When the OSD menu is inactive, press this button for two seconds to activate the Auto Adjustment function and the monitor will automatically optimize the display position, focus, and clock of your display.

3.2 OSD Operation



3.2.1 Luminance



■ Brightness

Adjust the luminance level of the screen.

■ Contrast

Adjusts the contrast level of the screen.

■ Gamma

This item allows you to on or off the Gamma function.

■ SuperResolution

This setting allows you to select options for the SuperResolution. Select <Off> , <Weak>, <Median> or .

3.2.2 Picture



■ Phase

Adjust the monitor internal signal phase.

■ Clock

Adjust the monitor internal sampling clock rate.

■ H. Position

Adjusts the position of the screen image left and right.

■ V. Position

Adjusts the position of the screen image up and down.

3.2.3 Color



■ Color Temperature

6500K: Select the setting of screen color to be reddish white.

7500K: Select the setting of screen color to be bluish white.

9300K: Select the setting of screen color to be bluish white.

sRGB: Set the screen color to fit the sRGB standard color specification.

User Define: Individual adjustments for red (R), green (G), blue (B).

3.2.4 OSD Settings



■ Horizontal

Changes the viewing position of the OSD menu to the left or right area of the screen.

■ Vertical

Changes the viewing position of the OSD menu to the top or bottom area of the screen.

■ Transparency

Adjust to view the background information through the OSD.

■ OSD Time Out

Sets the time duration in seconds that the OSD is visible after the last button is pressed.

3.2.5 Setup



■ Language

Selects the language in which the OSD menu is displayed. The factory default is English.

■ Mute

Allows the user to turn the Mute On or Off.

■ Input

When press Input Select change Input signal to D-SUB, DVI or DP.

■ Reset

Reset monitor parameters back to factory preset values.

Chapter 4

System Setup

4.1 Set torque force to 3.5 kgf-cm to execute all the screwing and unscrewing.

4.2 Removing PC module from the display module.



WARNING

In order to prevent electric shock or system damage, before removing the chassis cover, must turn off power and disconnect the unit from power source.

1. Unscrew the 6 screws (M4x5L) next to the PC module.



2. Lift up the PC module to separate it from the display module.



4.3 Removing chassis top cover

1. Unscrew the 6 screws (M3x5L) below.



2. Now you can remove the top cover of PC module.



4.4 Installing SODIMM

1. Insert memory module from 45 degree direction.



2. Press the memory module vertically downward until you hear the “click” sound. Make sure the memory module is firmly in place.



4.5 Installing mini PCIe card / mSATA

1. Two mini PCIe slots are available for PC300 series; the second one can be seen when the HDD bay is removed. They both also support mSATA.



2. Insert mini PCIe card or mSATA module from 45 degree direction.



3. Press the mini PCIe card or mSATA module down and lock it with two screws (M2x3.7L).



4.6 Installing antenna

1. Three antenna holes are available for PC300 series.



2. Remove antenna hole cover on the system panel.



3. Have antenna jack penetrate through the hole.



4. Put on washer and fasten the nut with antenna jack.



5. Attach the RF connector at the cable-end onto the communication module.



6. Assemble the antenna and antenna jack together.

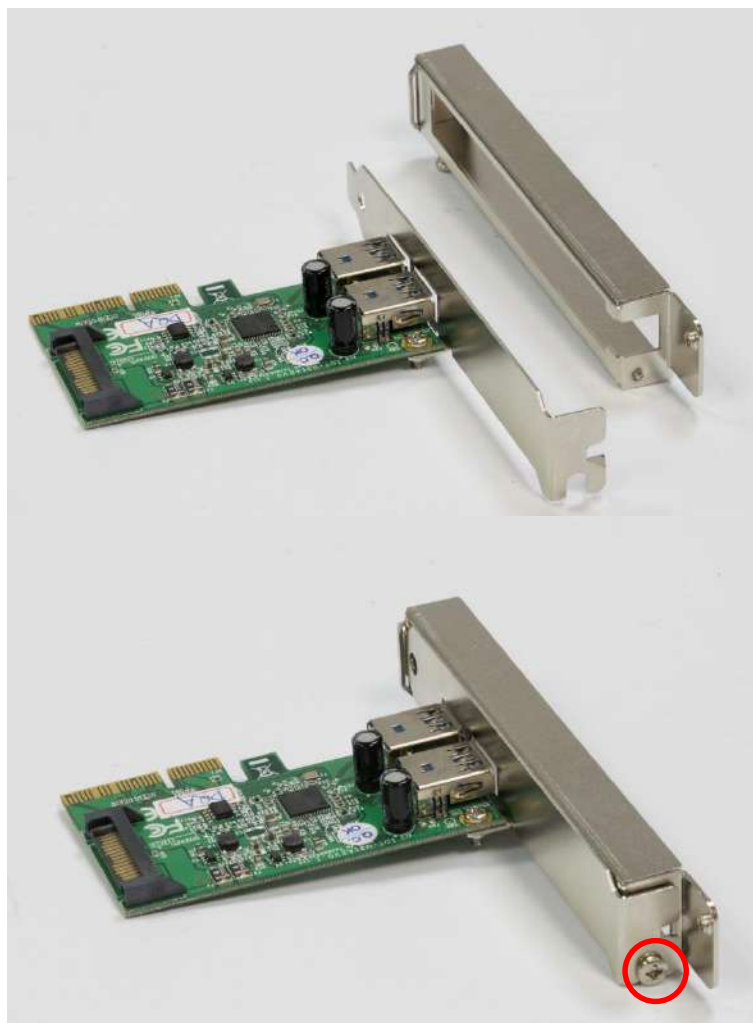


4.7 Installing PCIe/PCI expansion card (Only for PC311E & PC311P)

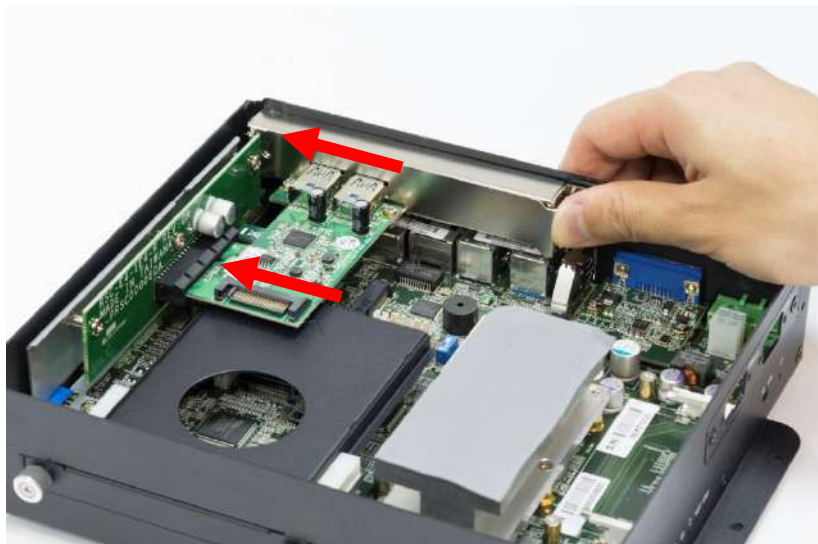
1. PCIe or PCI card with FHHL dimension is supported by PC311 series.
2. Unscrew the two screws (M3x5L) to remove the expansion window bracket.



3. Lock your expansion card with the expansion window bracket by one screw (M3x5L).



4. Install the PCIe/PCI card according to the below direction and then push the card towards the slot to ensure the gold finger is firmly inserted into the slot.



5. Fasten the two screws (M3x5L) on the panel back to lock the card and expansion window bracket.



4.8 Assembly chassis top cover

1. Ensure thermal pad is in place on the CPU thermal block.



2. Close the chassis top cover following the below direction and make sure the aluminum part on the top cover is touching the thermal pad on CPU thermal block.



3. Fasten the six screws (M3x5L) to lock the system body with top cover.



4.9 Installing HDD on removable SATA HDD bay

1. One removable SATA HDD bays are available for PC300 Series.



2. Unscrew the two sun screws circled below to take out the removable SATA HDD bay.



3. Lock the 2.5" HDD with HDD bracket using four screws (M3x4L).



4. Slide the HDD bracket back and then fasten the sun screws.



4.10 Installing SIM card

1. For PC300 Series, SIM card slots are located on the side of the system inside protective bracket. Unscrew the screws (M3x5L) below to remove the bracket.

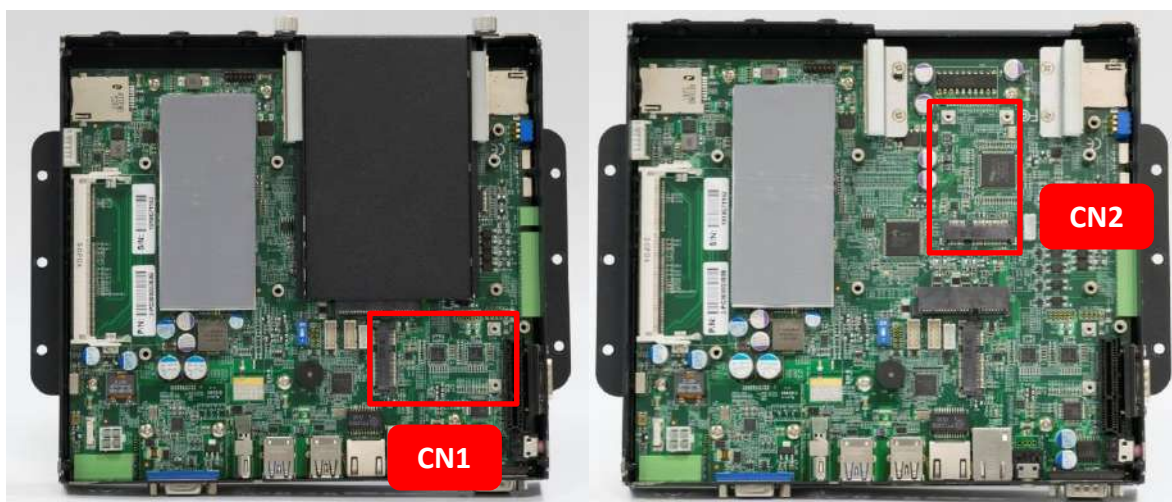


2. Now you can insert SIM card into the socket.



3. Please note that the installation of SIM 1 and SIM 2 has to match the installation of mini PCIe slots.

SIM Card Socket Number	Matching Mini PCIe Slot
SIM 1	Mini PCIe / mSATA (CN2)
SIM 2	Mini PCIe / mSATA (CN1)



4. To uninstall SIM card, simply press the installed SIM card and then the card will be pushed out.

4.11 Connecting PC module with VIO display module

1. Hold the PC module with its connector facing towards the connector on the back of VIO display module.



2. Press the PC module downward to ensure two modules are firmly connected.



3. Lock the below 6 screws (M4x5L).



4.12 Screw location for PC311 series top cover

1. Screw location on the top cover of PC311 series is different from PC300. Highlighted as below.





Chapter 5

BIOS Setup

5.1 BIOS Introduction

The system BIOS software is stored on EEPROM. The BIOS provides an interface to modify the configuration. When the battery is removed, all the parameters will be reset.

BIOS Setup

Power on the embedded system and by pressing or <F2> immediately allows you to enter the setup screens. If the message disappears before you respond and you still wish to enter the Setup, restart the system by turning it OFF and ON or pressing the RESET button.

You may also restart the system by simultaneously pressing <Ctrl>, <Alt>, and <Delete> keys.

Control Keys	
<←> <→>	Select Screen
<↑> <↓>	Select Item
<Enter>	Select
<Page Up/+>	Increases the numeric value or makes changes
<Page Down/->	Decreases the numeric value or makes changes
<F1>	General Help
<F2>	Previous Value
<F3>	Load Optimized Defaults
<F4>	Save Configuration and Exit
<Tab>	Select Setup Fields
<Esc>	Exit BIOS Setup

Main Setup

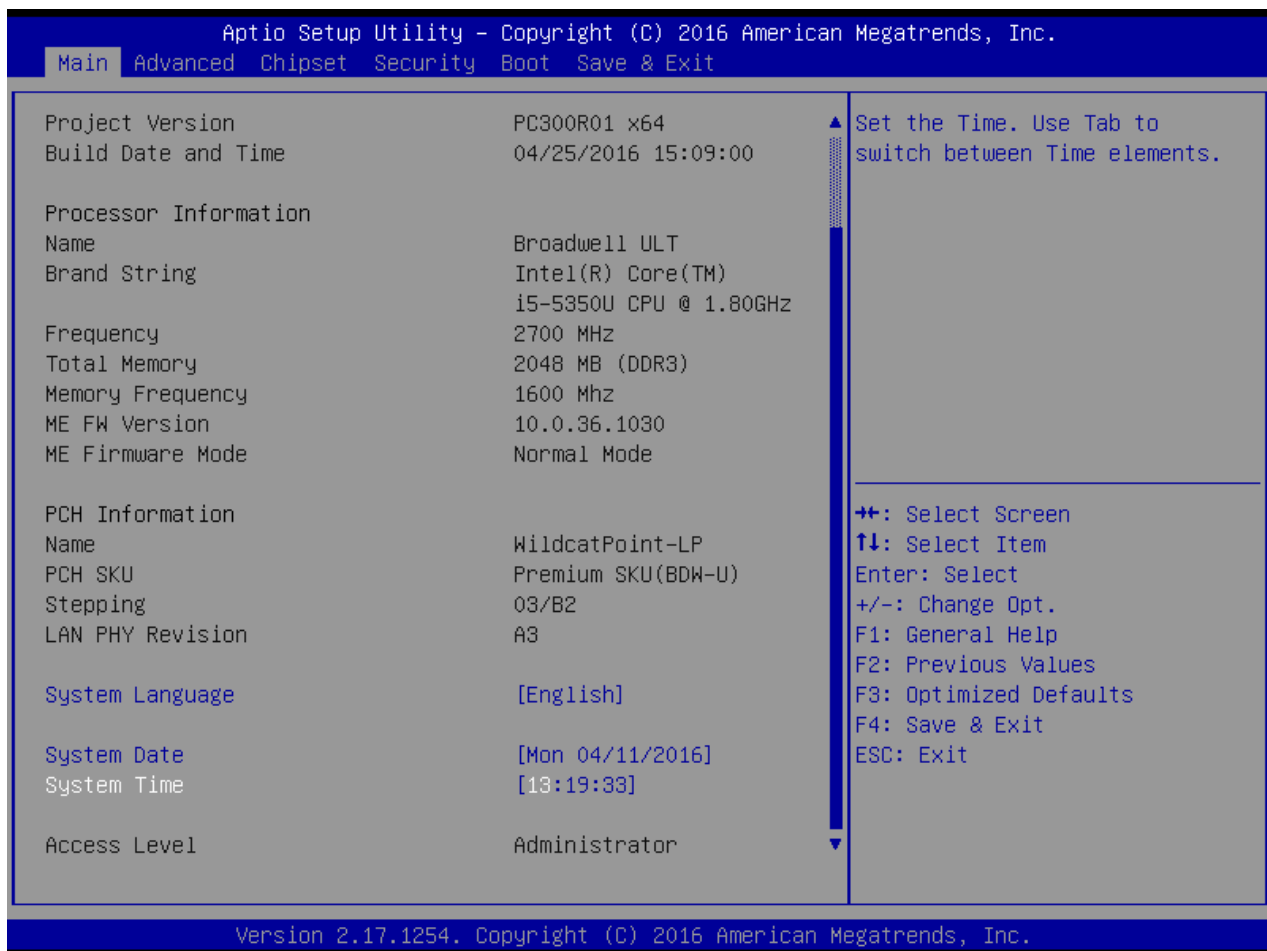
The main menu lists the setup functions you can make changes to. You can use the arrow keys (↑↓) to select the item. The on-line description of the highlighted setup function is displayed at the bottom of the screen.

General Help <F1>

The BIOS setup program provides a General Help screen. You can call up this screen from any menu by simply pressing <F1>. The Help screen lists the appropriate keys to use and the possible selections for the highlighted item. Press <Esc> to exit the Help screen.

5.2 Main Setup

Press to enter BIOS CMOS Setup Utility, the Main Menu (as shown below) will appear on the screen. Use arrow keys to move among the items and press <Enter> to accept or enter a sub-menu.



5.2.1 System Language

Set the system language. Please use <Tab> to switch between language elements.

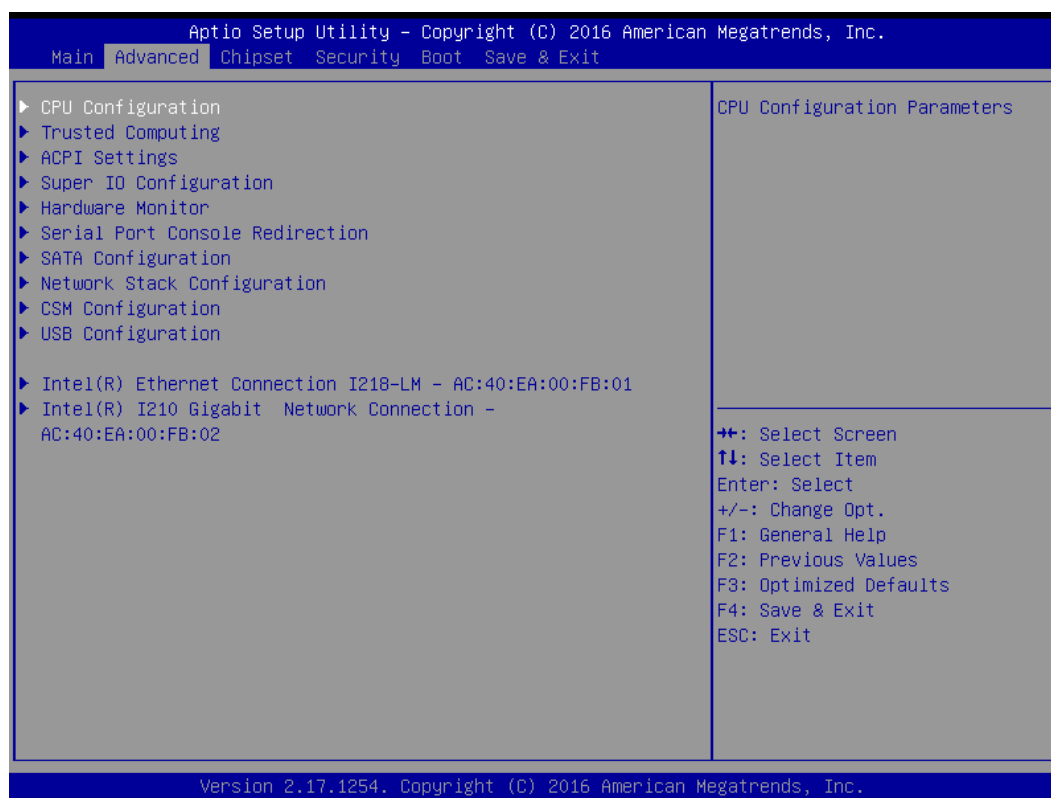
5.2.1 System Date

Set the system date. Please use <Tab> to switch between data elements.

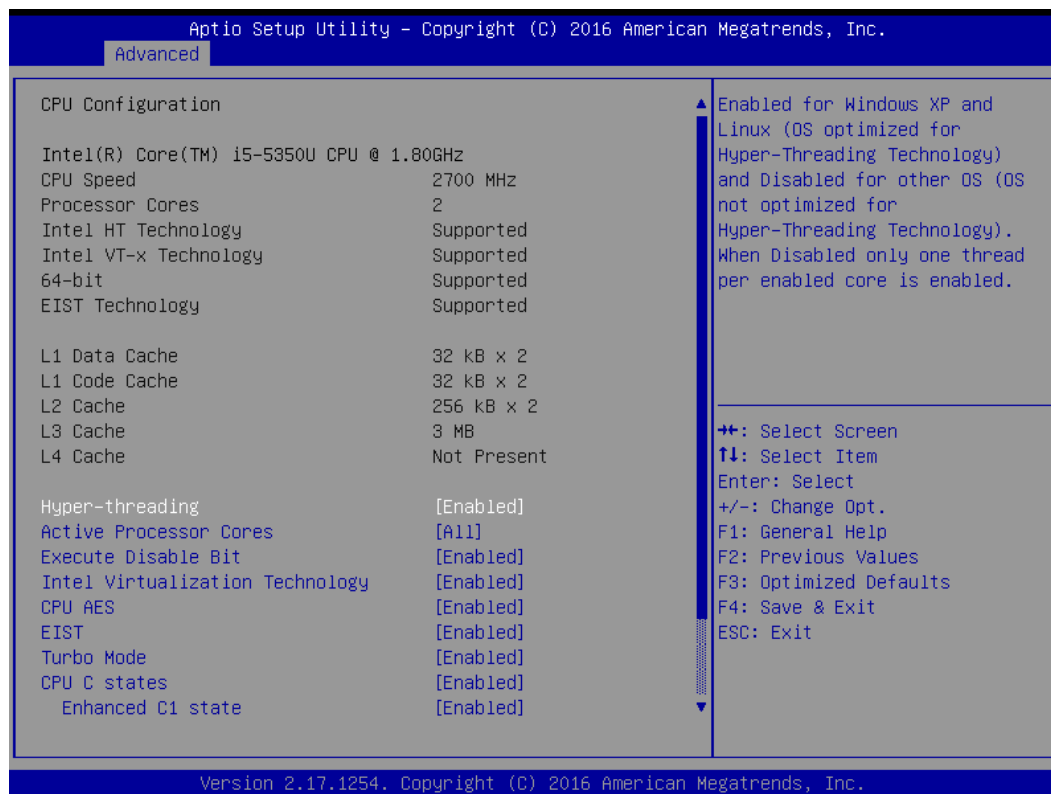
5.2.2 System Time

Set the system time. Please use <Tab> to switch between time elements.

5.3 Advanced Setup



5.3.1 CPU Configuration



■ Hyper Threading Technology

This item allows you to enable or disable Intel Hyper Threading technology.

■ Active Processor Cores

This setting specifies the number of active processor cores.

■ Execute Disable Bit

This item allows you to enable or disable the No-Execution page protection technology.

■ Intel Virtualization Technology

This item allows you to enable or disable intel's virtualization technology.

■ CPU AES

This item allows you to enable or disable CPU Advanced Encryption Standard (AES) instructions.

■ EIST

This item allows you to enable or disable Enhanced Intel SpeedStep Technology (EIST).

■ Turbo Mode

This item allows you to enable or disable Turbo Mode.

■ CPU C States

This item allows you to enable or disable CPU C states.

■ Enhanced C1 State

This item allows you to enable or disable Enhanced C1 state.

■ CPU C3 Report

This item allows you to enable or disable CPU C3 report to OS.

■ CPU C6 Report

This item allows you to enable or disable CPU C6 report to OS.

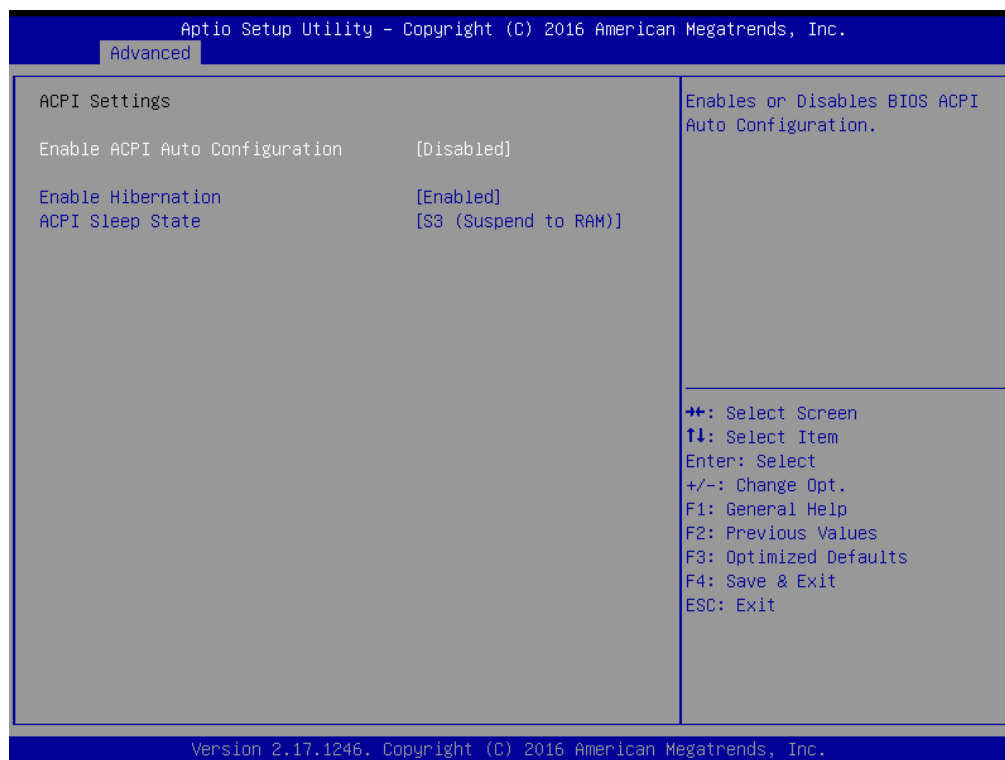
■ C6 Latency

Configure Short/Long latency for C6.

■ CPU C7 Report

Enable or disable CPU C7 report to OS.

5.3.2 Trusted Computing (Option)

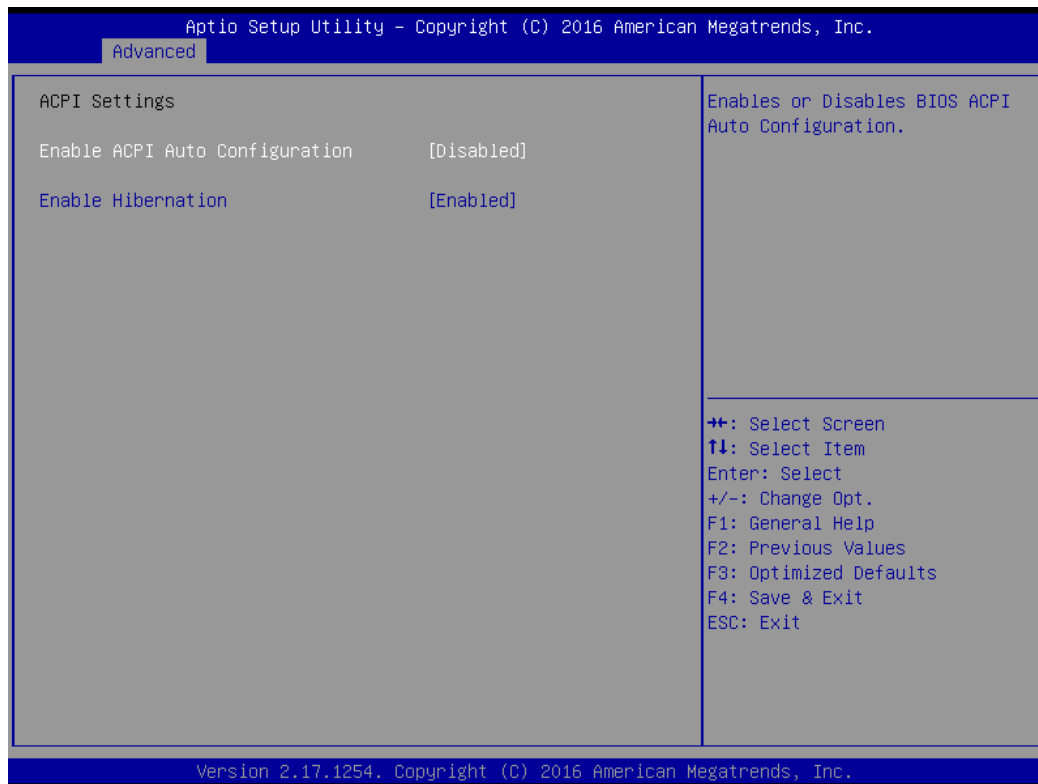


■ Security Device Support

This item allows you to enable or disable BIOS support for security device.

5.3.3 ACPI Settings

Enable or disable ACPI Auto Configuration.



■ Enable ACPI Auto Configuration

This item allows you to enable or disable BIOS ACPI Auto Configuration.

■ Enable Hibernation

This item allows you to enable or disable system ability to hibernate.

5.3.4 Super IO Configuration

You can use this screen to select options for the Super IO Configuration, and change the value of the selected option.



Serial Port 1 Configuration



Serial Port

This item will allow you to enable or disable serial port.

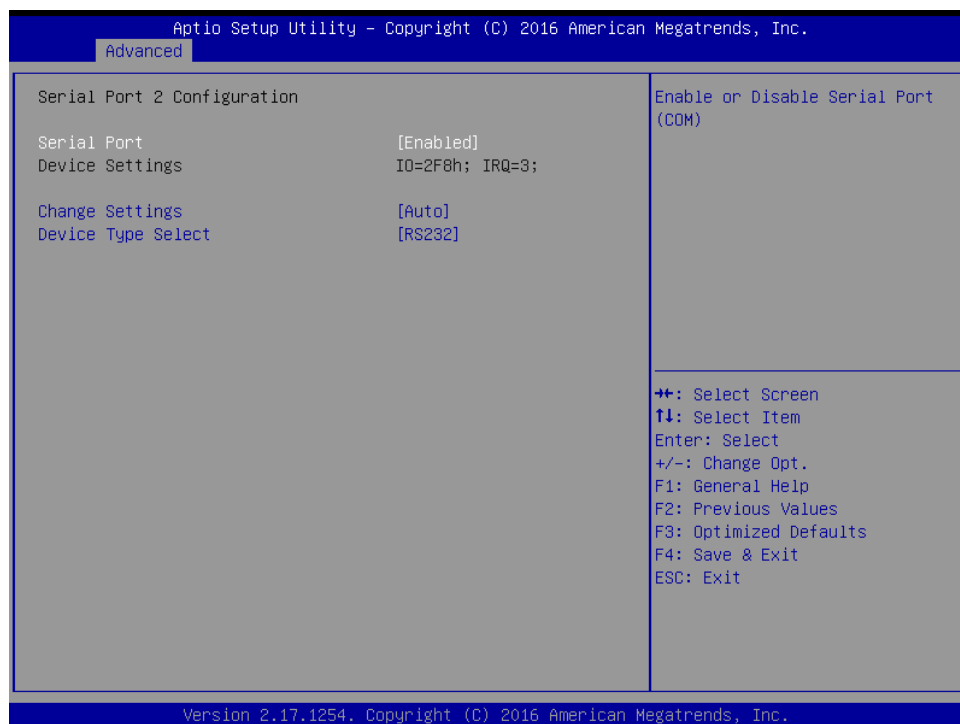
Change Settings

This setting is used to change the address & IRQ settings of the specified serial port.

Device Type Select

Change the Serial interface. Select <RS232>, <RS422> or <RS485> interface.

Serial Port 2 Configuration



Serial Port

This item will allow you to enable or disable serial port.

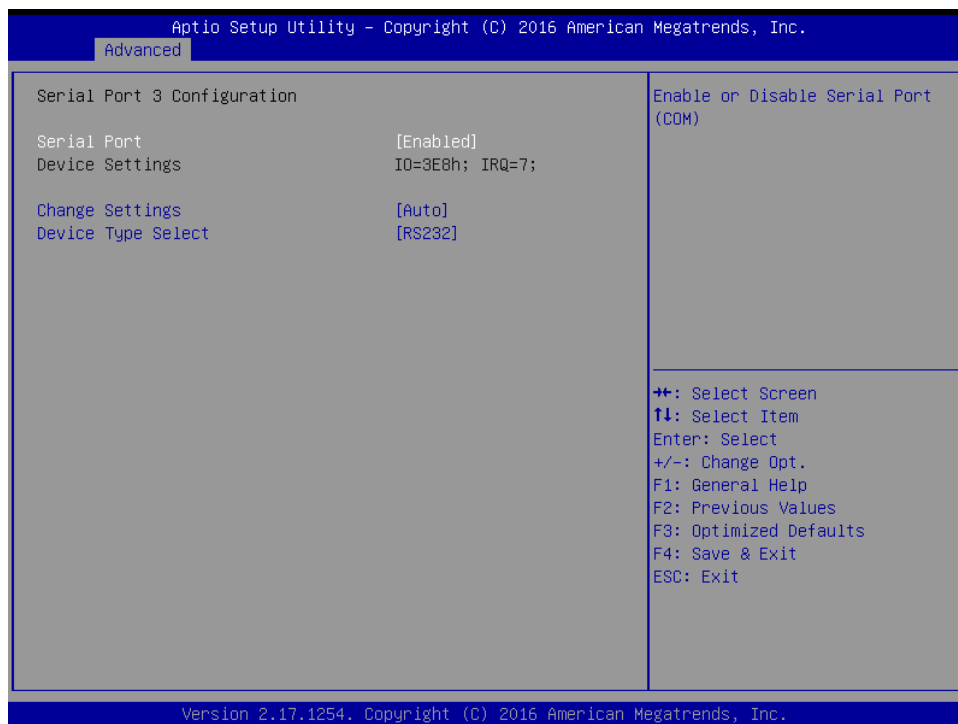
Change Settings

This setting is used to change the address & IRQ settings of the specified serial port.

Device Type Select

Change the Serial interface. Select <RS232>, <RS422> or <RS485> interface.

Serial Port 3 Configuration



Serial Port

This item will allow you to enable or disable serial port.

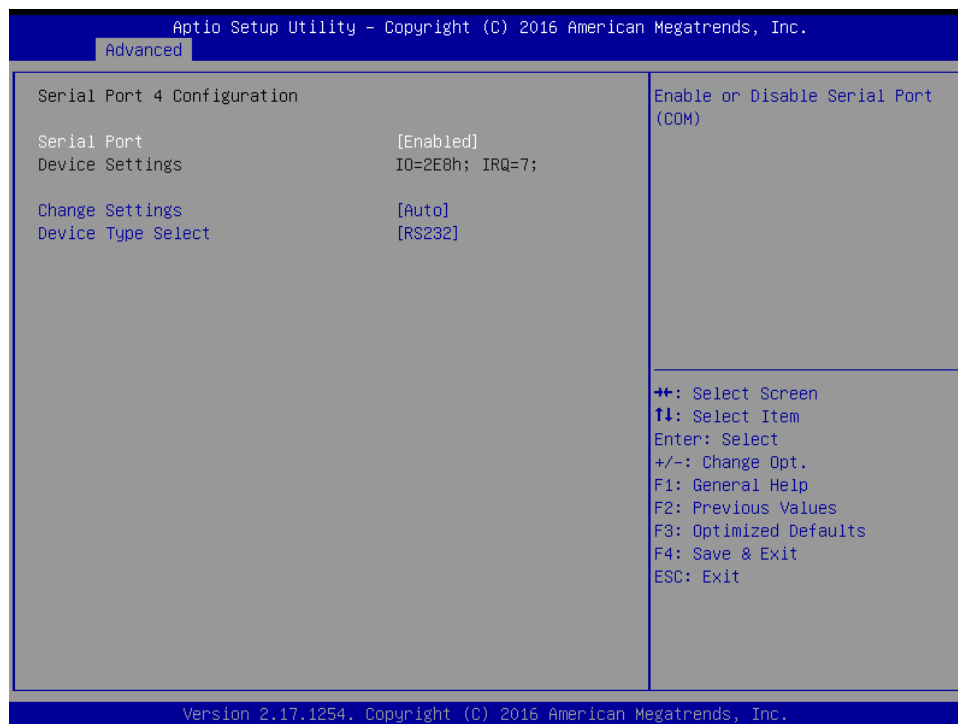
Change Settings

This setting is used to change the address & IRQ settings of the specified serial port.

Device Type Select

Change the Serial interface. Select <RS232>, <RS422> or <RS485> interface.

Serial Port 4 Configuration



Serial Port

This item will allow you to enable or disable serial port.

Change Settings

This setting is used to change the address & IRQ settings of the specified serial port.

Device Type Select

Change the Serial interface. Select <RS232>, <RS422> or <RS485> interface.

■ Watch Dog Timer

You can setup the system watch-dog timer, a hardware timer that generates a reset when the software that it monitors does not respond as expected each time the watch dog polls it.

☐ Watch Dog Timer Count Mode

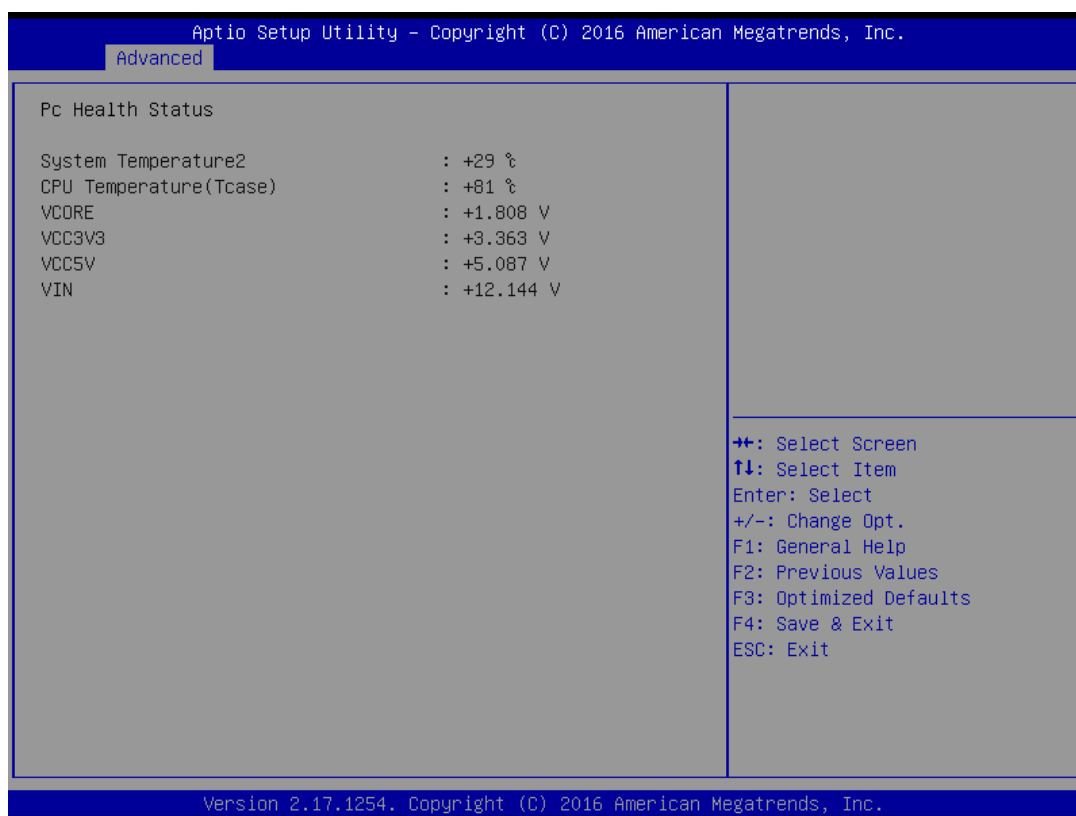
Change the Watch dog mode. Select <Sec> or <Min> mode.

☐ Watch Dog Timer Time Out Value

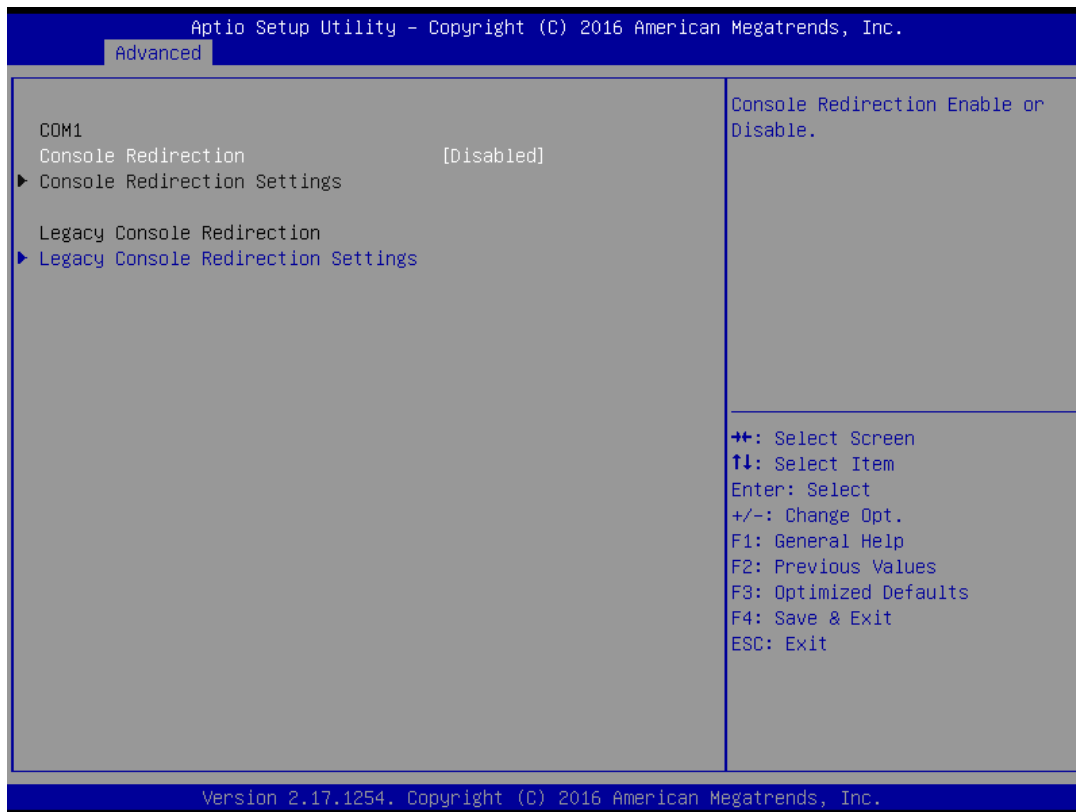
User can set a value in the range of 0 to 255.

5.3.5 Hardware Monitor

These items display the current status of all monitored hardware devices/ components such as voltages and temperatures.



5.3.6 Serial Port Console Redirection



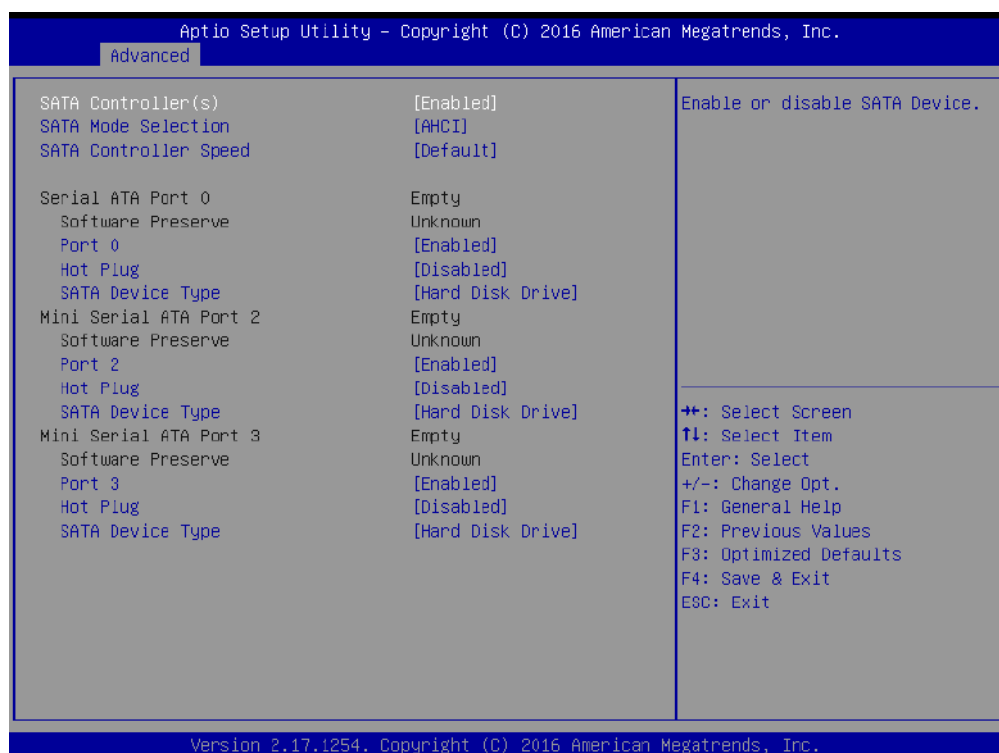
■ Console Redirection

This item allows you to enable or disable console redirection.

■ Legacy Console Redirection Settings

Select a COM port to display redirection of legacy OS and legacy OPROM messages.

5.3.7 SATA Configuration



■ SATA Controller(s)

This item allows you to enable or disable SATA Controller.

■ SATA Mode Selection

This item allows you to select AHCI or RAID Mode.

■ SATA Controller Speed

The item is for you to set the maximum speed the SATA controller can support. Change the SATA Speed. Select <Default>, <Gen1>, <Gen2> or <Gen3> speed.

■ Serial ATA Port 0 / 2 / 3

☐ Port 0 / 2 / 3

This item allows you to enable or disable Serial ATA Port 0 / 2 / 3.

☐ Hot Plug

This item allows you to enable or disable hot plug function.

☐ SATA Device Type

Identify if the relevant SATA port is connected to hard disk drive or solid state drive.

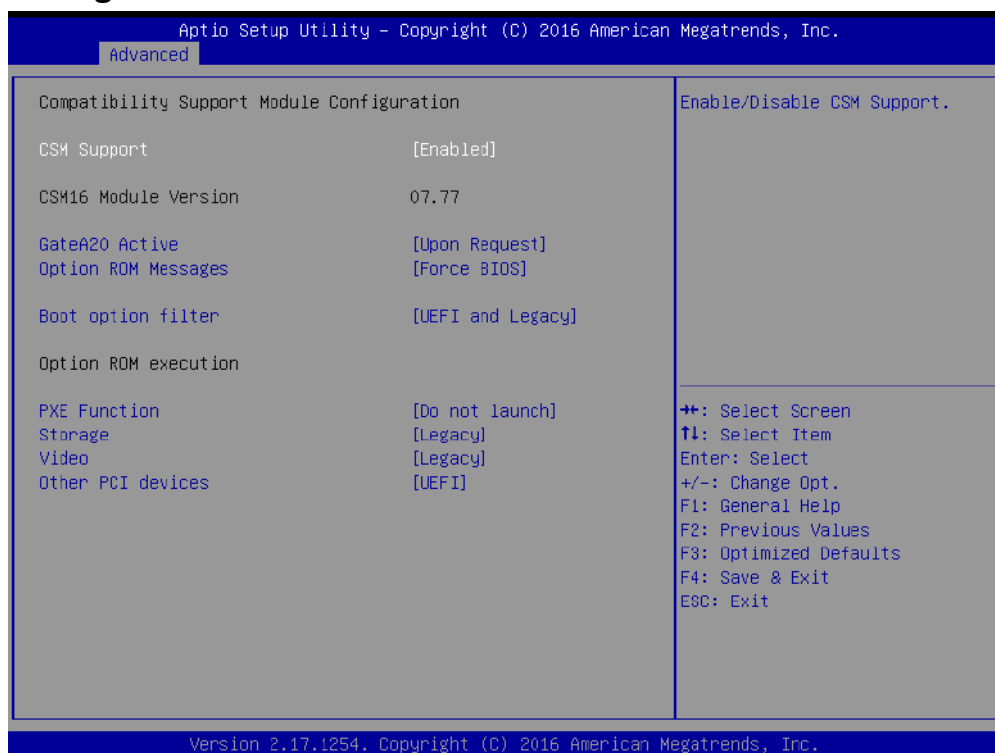
5.3.8 Network Stack Configuration



■ Network Stack

Use this item to enable or disable UEFI Network Stack.

5.3.9 CSM Configuration



■ CSM Support

This item allows you to enable or disable CSM support.

■ GateA20 Active

This item allows you to select <Upon Request> or <Always>.

Upon Request: GA20 can be disabled using BIOS services.

Always: Do not allow GA20 disabling. This option is useful when any RT code is executed above 1MB.

■ Option ROM Messages

This item allows you to select <Force BIOS> or <Keep Current>.

Force BIOS : The third-party ROM messages will be forced to display during the boot sequence.

Keep Current : The third-party ROM messages will be displayed only if the third-party manufactured had set the add-on device to do so.

■ Boot option filter

This item allows you to select which type of operating system to boot.

UEFI and Legacy: Allows booting from operating systems that support legacy option ROM or UEFI option ROM.

Legacy only: Allows booting from operating systems that only support legacy option ROM.

UEFI only: Allows booting from operating systems that only support UEFI option ROM.

■ PXE Function

This item controls the execution of UEFI and PXE option ROM. Select <Do not launch>, <UEFI> or <Legacy>.

■ Storage

This setting allows you to select whether to enable the UEFI or legacy option ROM for the storage device controller. Select <Do not launch>, <UEFI> or <Legacy>.

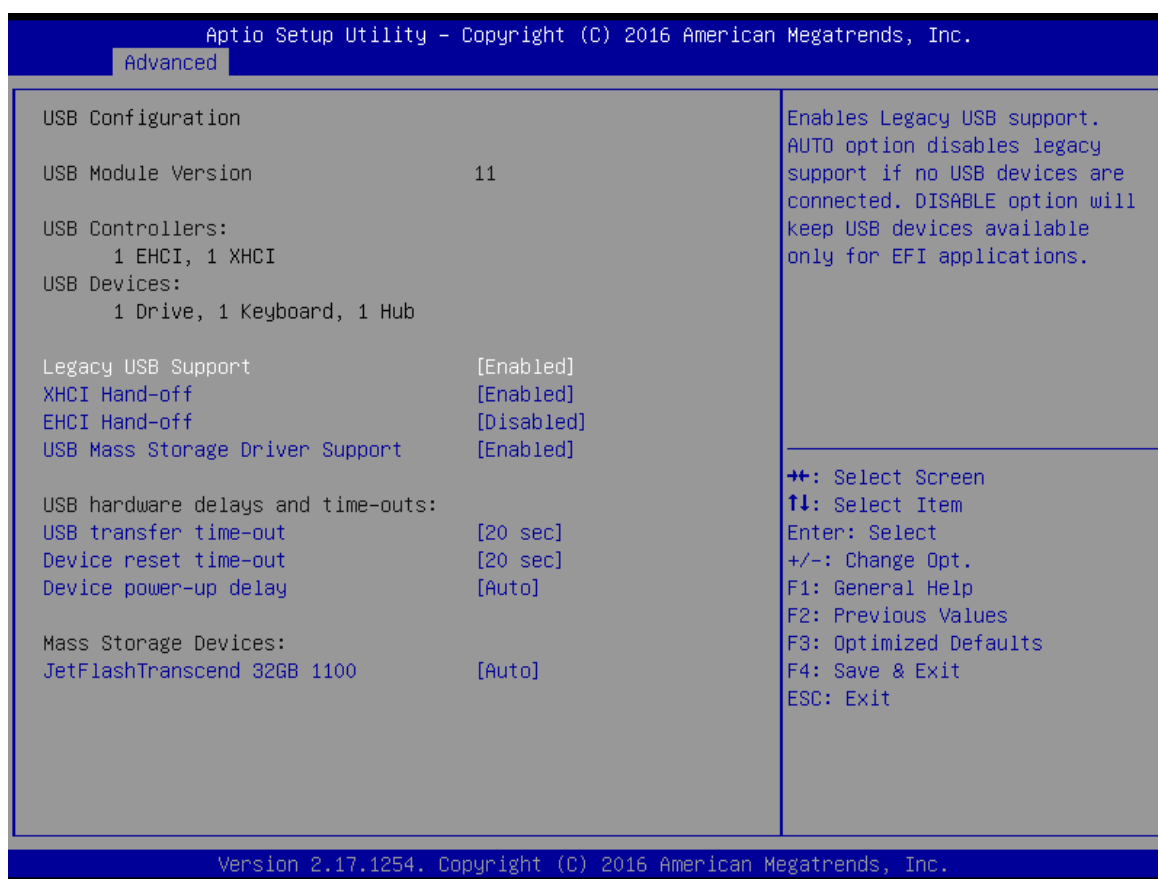
■ Video

This setting allows you to select whether to enable the UEFI or legacy video option ROM for the video device controller. Select <Do not launch>, <UEFI> or <Legacy>.

■ Other PCI devices

This item determines option ROM execution policy for devices other than Network, storage or video. Select <Do not launch>, <UEFI> or <Legacy>.

5.3.10 USB Configuration



■ Legacy USB Support

Allows USB keyboard/ mouse to be used in MS-DOS.

■ XHCI Hand-off

Determines whether to enable XHCI (USB3.0) Hand-off feature for an operating system without XHCI (USB3.0) Hand-off support.

■ EHCI Hand-off

Determines whether to enable EHCI Hand-off feature for an operating system without EHCI Hand-off support.

■ USB Mass Storage Driver Support

Enables or disables support for USB storage devices.

■ USB transfer time-out

Set the time-out value for Control, Bulk, and Interrupt transfers.

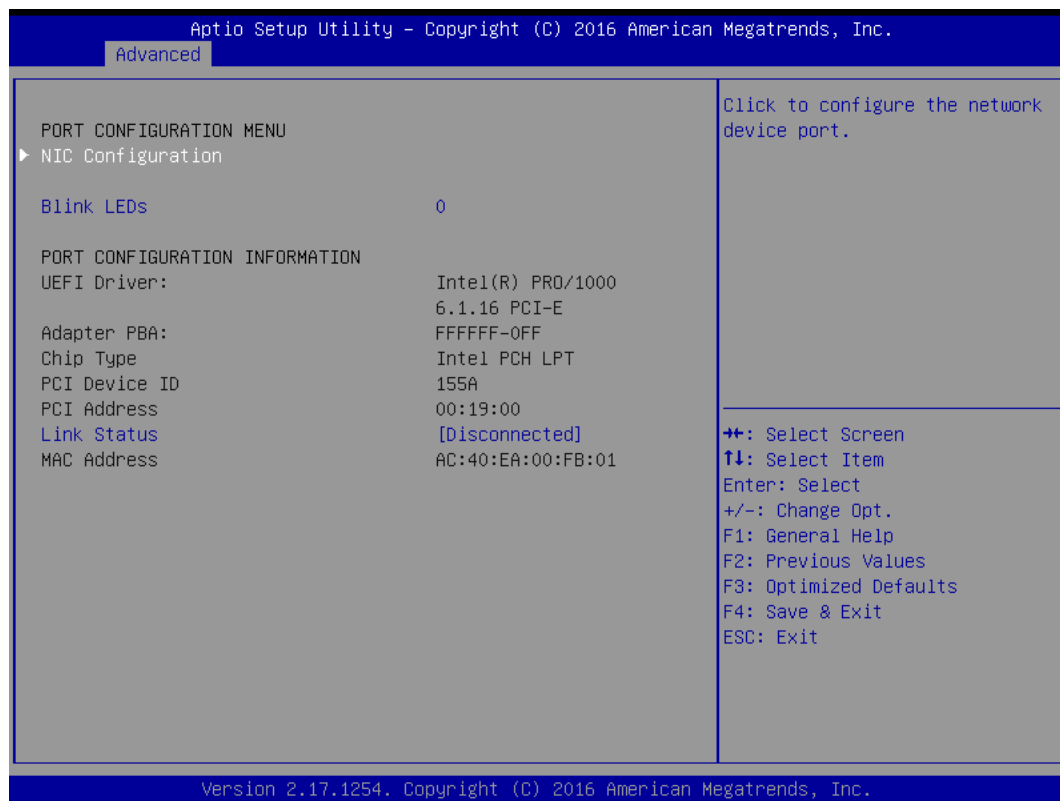
■ Device reset time-out

Set USB mass storage device Start Unit command time-out value.

■ Device power-up delay

Set the maximum time of the device will take before it properly reports itself to the Host Controller. 'Auto' uses default value: for a Root port it is 100 ms, for a Hub port the delay is taken from Hub descriptor.

5.3.11 Intel(R) Ethernet Connection I218-LM-XX:XX:XX:XX:XX:XX



■ NIC Configuration

Press enter to configure the network device port.

☐ Link Speed

Use this item to specify the port speed used for the selected boot protocol. Select <Auto Negotiate>, <10 Mbps Half>, <10 Mbps Full>, <100Mbps Half> or <100 Mbps Full>.

☐ Wake On LAN

Enables the server to be powered on using an in-band magic packet.

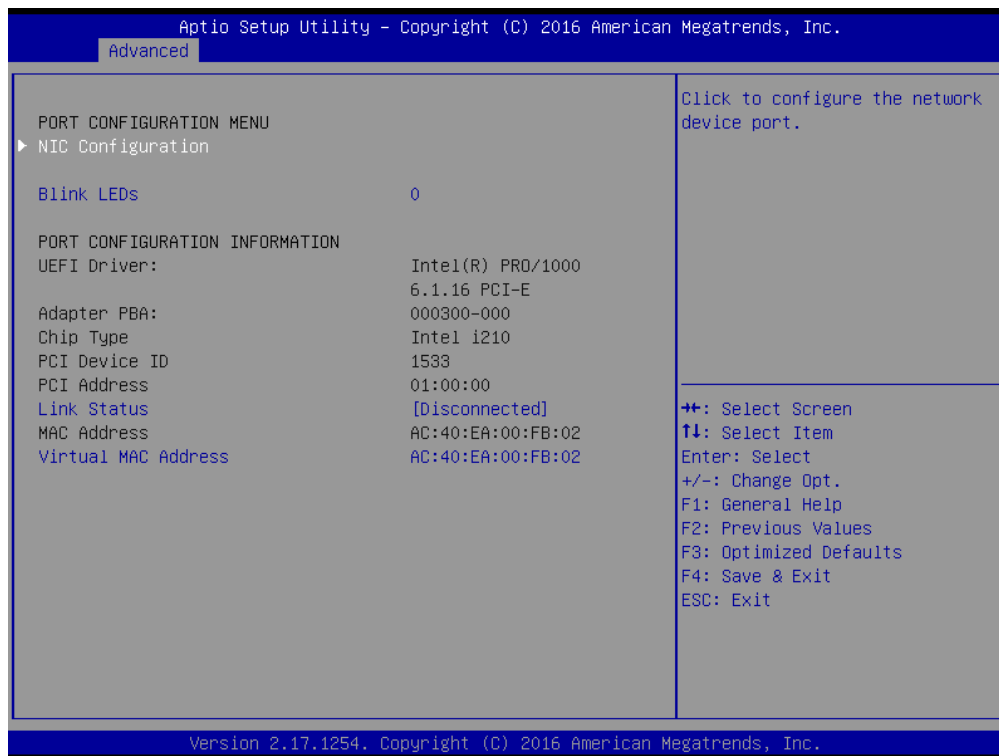
■ Blink LEDs

Use this item to identify the physical network port by blinking the associated LED.

■ Link Status

Use this item to specify the port speed used for the selected boot protocol. Select <Auto Negotiated>, <10 Mbps Half>, <10 Mbps Full>, <100 Mbps Half> or <100 Mbps Full>.

5.3.12 Intel(R) I210 Gigabit Network Connection- XX:XX:XX:XX:XX:XX



■ NIC Configuration

Press enter to configure the network device port.

☐ Link Speed

Use this item to specify the port speed used for the selected boot protocol. Select <Auto Negotiated>, <10 Mbps Half>, <10 Mbps Full>, <100Mbps Half> or <100 Mbps Full>.

☐ Wake On LAN

Enables the server to be powered on using an in-band magic packet.

■ Blink LEDs

Use this item to identify the physical network port by blinking the associated LED.

■ Link Status

Use this item to specify the port speed used for the selected boot protocol. Select <Auto Negotiated>, <10 Mbps Half>, <10 Mbps Full>, <100 Mbps Half> or <100 Mbps Full>.

■ Virtual MAC Address

Displays the programmatically assignable MAC Address.

5.4 Chipset

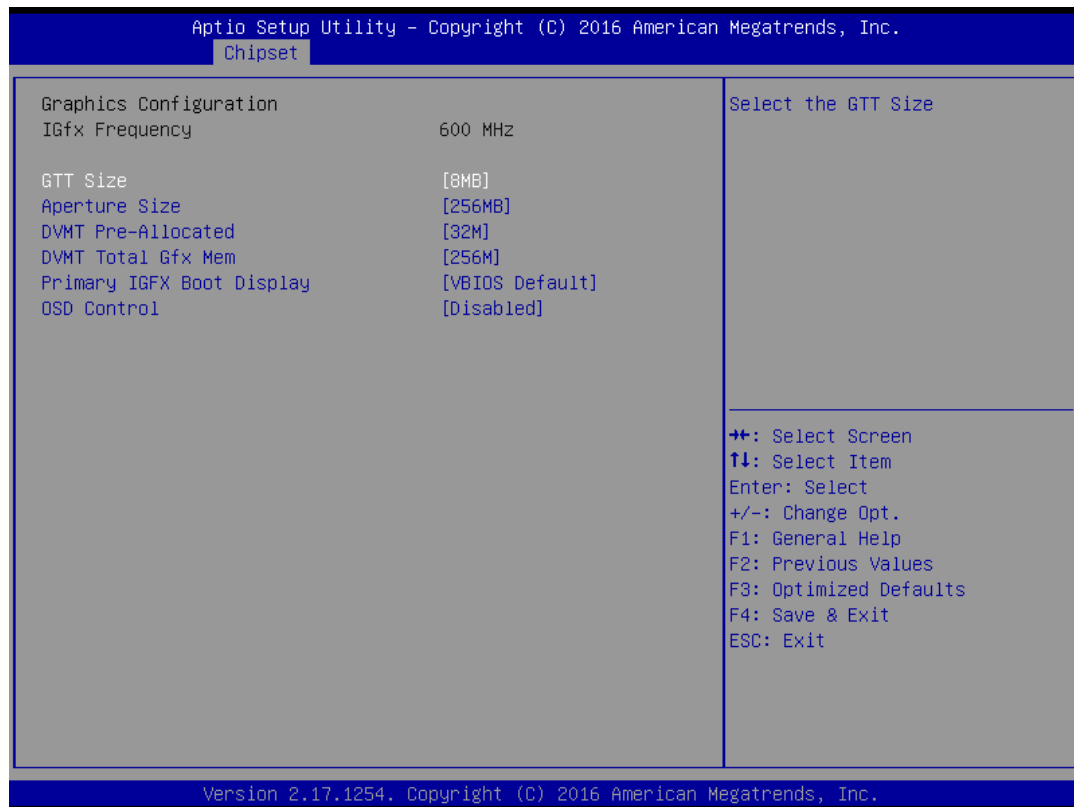


5.4.1 System Agent (SA) Configuration



► Graphics Configuration

Use this item to configure internal graphics controller.



☐ GTT Size

This item allows you to change the GTT size.

☐ Aperture Size

This item allows you to change the Aperture size.

☐ DVMT Pre-Allocated

Used the DVMT Pre-Allocated option to specify the amount of system memory that can be used by the internal graphics device.

☐ DVMT Total Gfx Mem

This setting specifies the memory size for DVMT.

☐ Primary IGFX Boot Display

Use the field to select the type of device you want to use as the display(s) of the system.

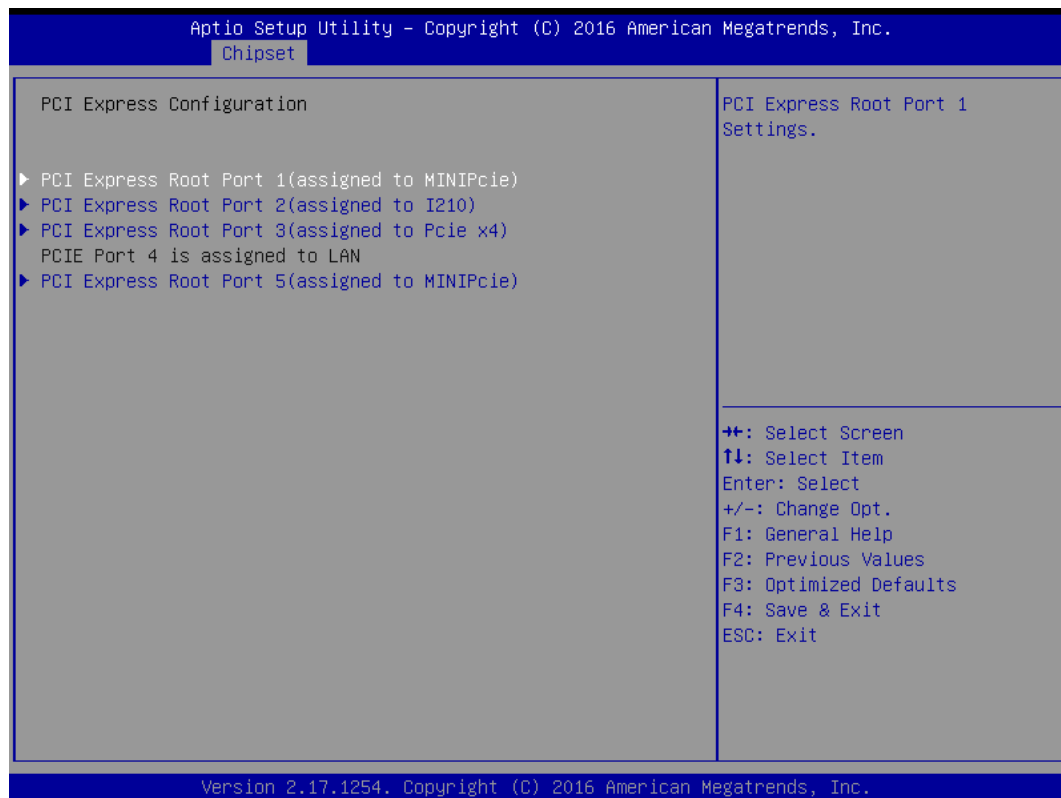
☐ OSD Control

This item allows you to enable or disable OSD Control.

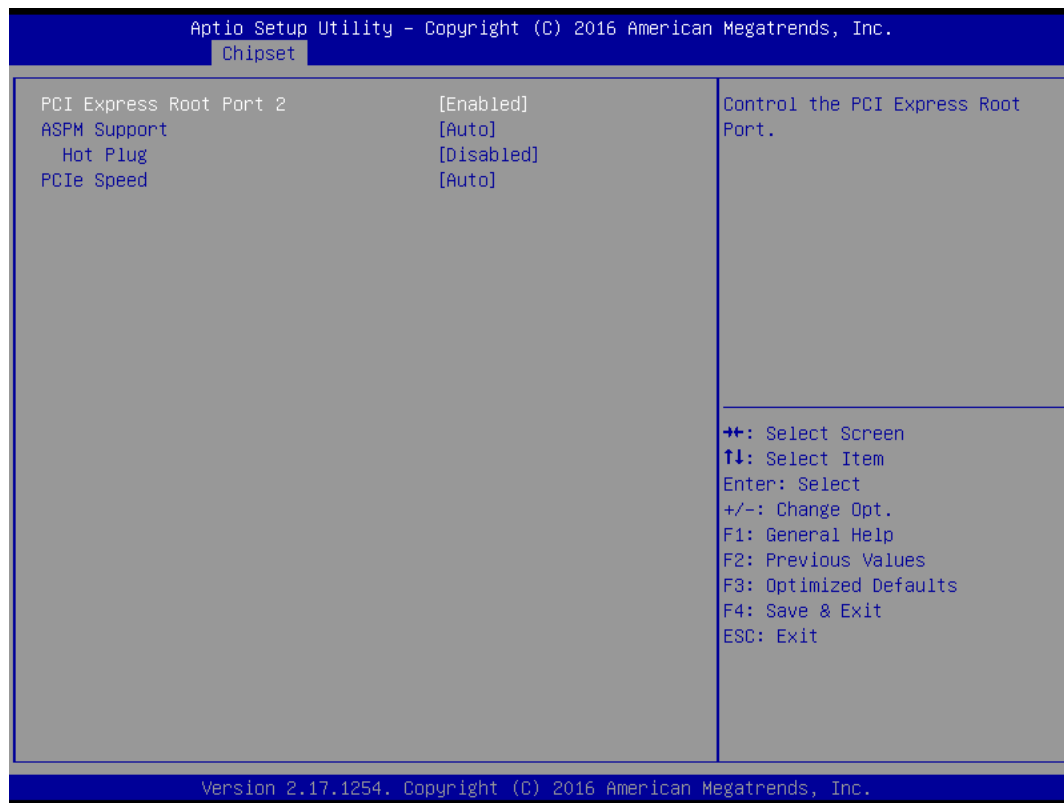
5.4.2 PCH-IO Configuration



▶ PCI Express Configuration



❑ PCI Express Root Port 1 / 2 / 3 / 5



➤ PCI Express Port 1 / 2 / 3 / 5

This item allows you to enable or disable PCI Express Port 2 / 4 / 5 / 6 in the chipset.

➤ ASPM

This item allows you to select the ASPM state for energy-saving. Select <Disabled> ,<L0s> ,<L1> ,<L0sL1> or <Auto>

➤ Hot Plug

This item allows you to enable or disable hot plug function.

➤ PCIe Speed

Change the PCIe Port Speed. Select <AUTO> ,<Gen 1> or <Gen 2>

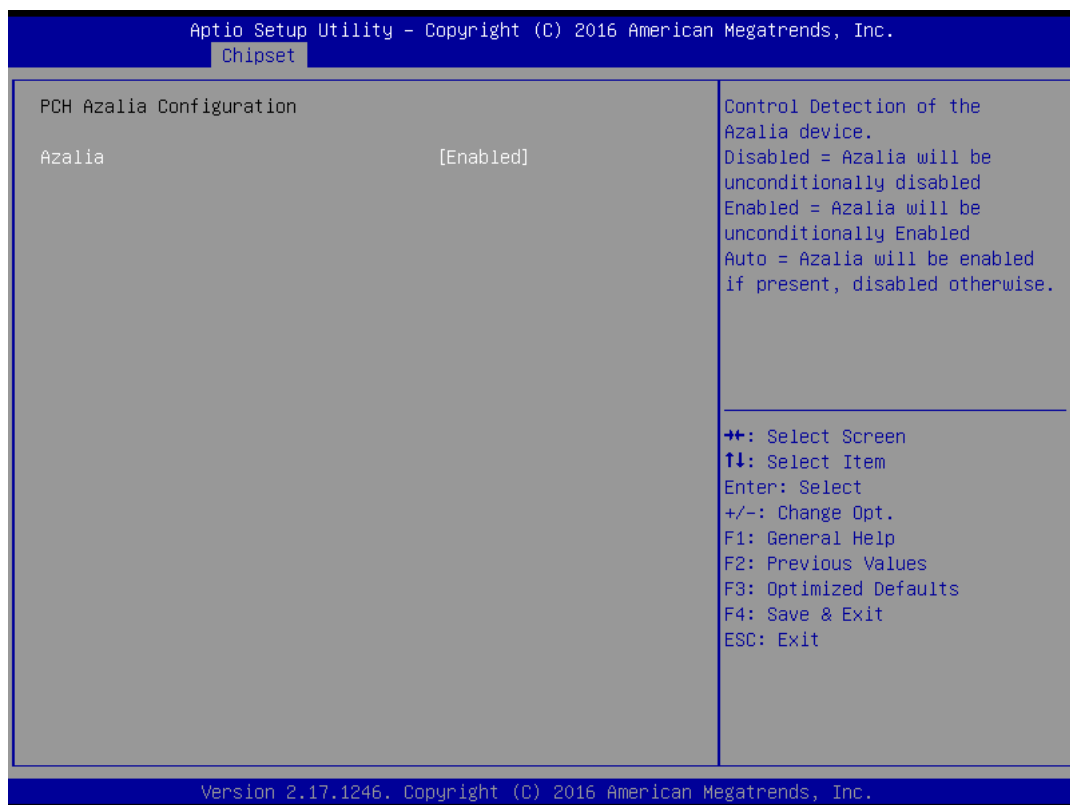
► USB Configuration



❑ XHCI Mode

Mode of operation of XHCI controller.

► PCH Azalia Configuration



➤ Azalia

Control Detection of the Azalia device. This item allows you to select <Enabled>, <Disabled> or <Auto>.

Disabled: Azalia will be unconditionally be disabled.

Enabled: Azalia will be unconditionally be enabled.

Auto: Azalia will be enabled if present, disabled otherwise.

■ PCH LAN Controller

This item allows you to enable or disable the onboard PCH integrated ethernet controller.

■ Wake on LAN

This item allows you to enable or disable wake on LAN function.

■ Restore AC Power Loss

This item specifies whether your system will reboot after a power failure or interrupt occurs.

Available settings are:

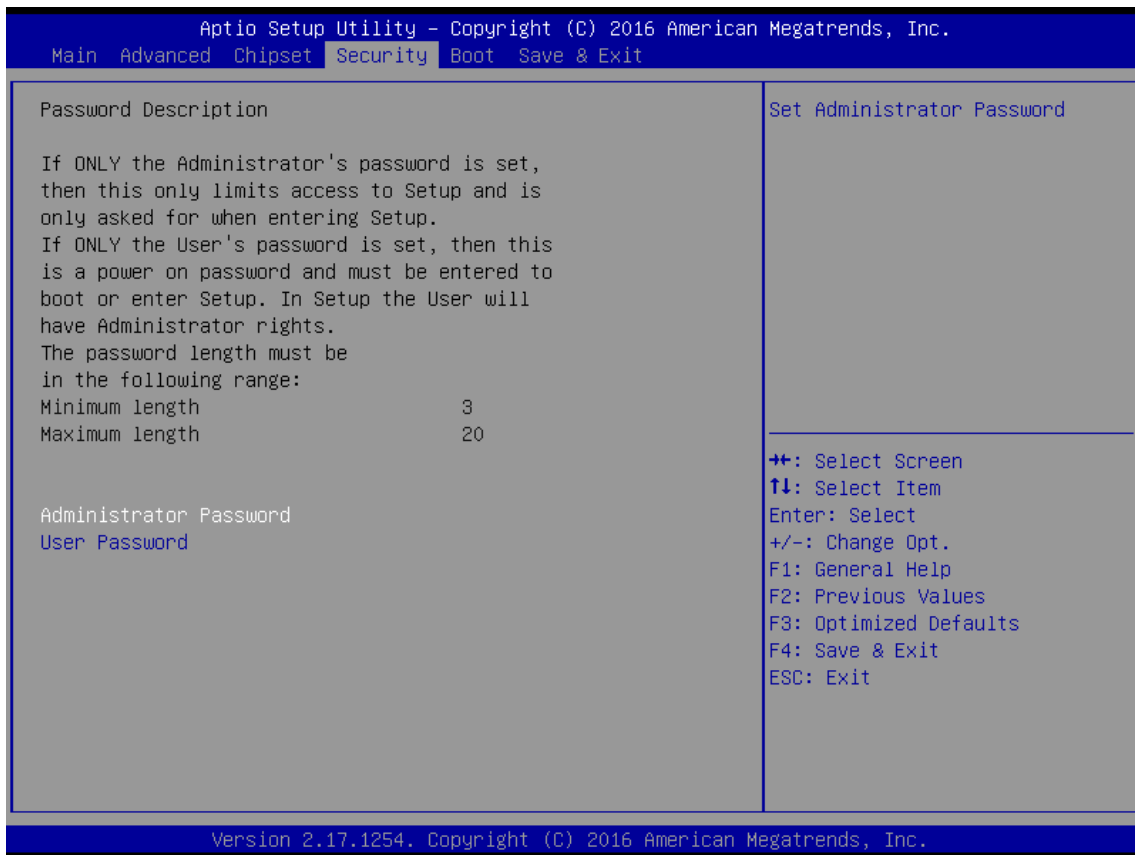
Power Off: Leave the computer in the power off state.

Power On: Leave the computer in the power on state.

Last State: Restore the system to the previous status before power failure or interrupt occurred.

5.5 Security

This section allows you to configure and improve your system and allows you to set up some system features according to your preference.



5.5.1 Administrator Password

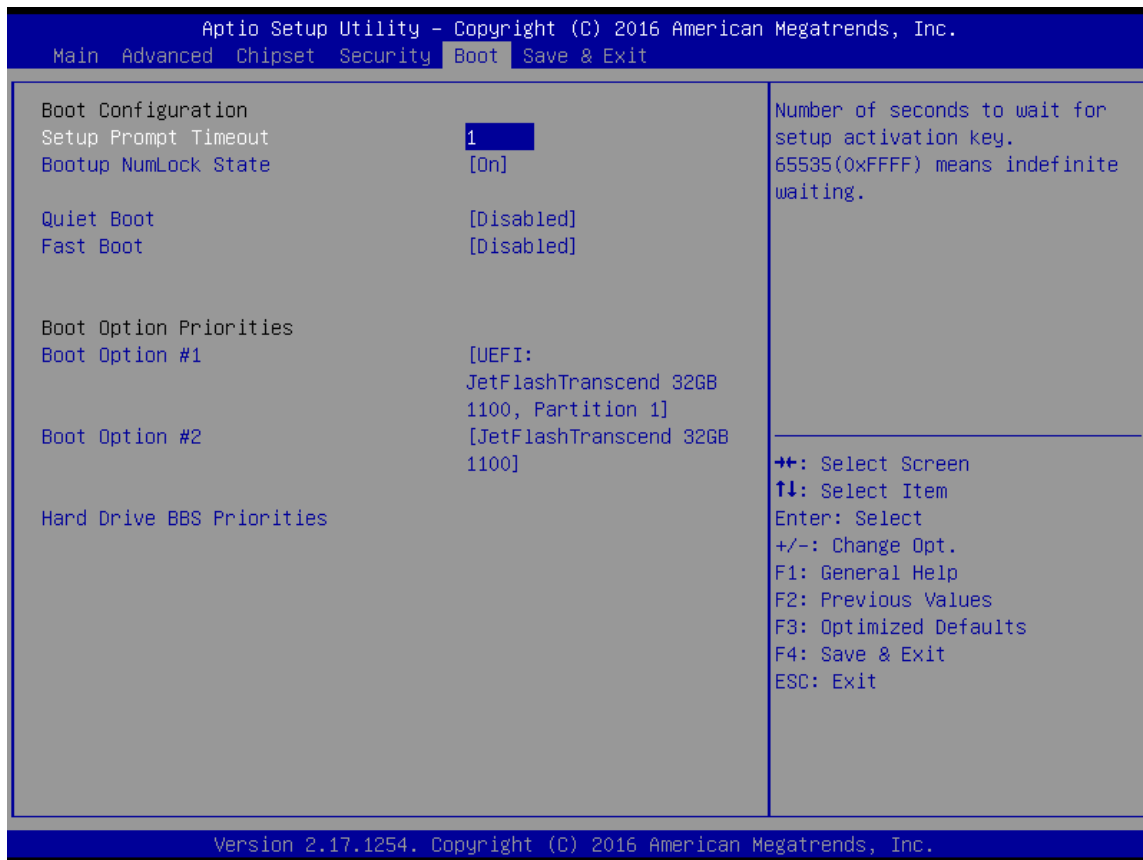
Administrator Password controls access to the BIOS Setup utility.

5.5.2 User Password

User Password controls access to the system at boot and to the BIOS Setup utility.

5.6 Boot

This section allows you to configure the boot settings.



5.6.1 Setup Prompt Timeout

User Password controls access to the system at boot and to the BIOS Setup utility.

5.6.2 Bootup NumLock State

Select the Power-on state for Numlock.

5.6.3 Quiet Boot

This item allows you to enable or disable Quiet Boot option.

5.6.4 Fast Boot

This item allows you to enable or disable Fast Boot option.

4.6.5 Hard Driver BBS Priorities

The items specify the boot device priority sequence from the available devices. The number of device items that appears on the screen depends on the number of devices installed in the system.

5.7 Save & Exit

This section allows you to configure the boot settings.



5.7.1 Save Changes and Reset

This item allows you to reset system setup after saving changes.

5.7.2 Discard Changes and Reset

This item allows you to reset system setup without saving any changes.

5.7.3 Restore Defaults

This item allows you to restore/ load default values for all the options.

5.7.4 Launch EFI Shell from filesystem device

Use this item to launch EFI shell application (shell.efi) from one of the available filesystem device.

Appendix

WDT & GPIO & Mounting Guide

WDT Sample Code

WDT Setting

```
// IO Address 0xA16 is time value
// IO Address 0xA15 is WDT enable and configuration
Example, Set 0xA16=0x03, 0xA15=0x31, it will reset after 3 seconds
```

```
#define TimePort    0xA16
#define TimeEnablePort 0xA15
```

```
WriteByte (TimePort,0x03)
WriteByte (TimeEnablePort,0x31)
```

Watchdog Timer Configuration Register 1 – base address + 05h

Bit	Name	R/W	Reset	Default	Description
7	Reserved	R	-	0	Reserved
6	WDTMOUT_STS	R/W	5VSB	0	If watchdog timeout event occurred, this bit will be set to 1. Write a 1 to this bit will clear it to 0.
5	WD_EN	R/W	5VSB	0	If this bit is set to 1, this counting of watchdog time is enabled.
4	WD_PULSE	R/W	5VSB	0	Select output mode (0: level, 1: pulse) of RSTOUT# by setting this bit.
3	WD_UNIT	R/W	5VSB	0	Select time unit (0: 1 sec, 1: 60 sec) of watchdog timer by setting this bit.
2	WD_HACTIVE	R/W	5VSB	0	Select output polarity of RSTOUT# 1: high active, 0: low active) by setting this bit.
1-0	WD_PSWIDTH	R/W	5VSB	0	Select output pulse width of RSTOUT# 0: 1 ms 1: 25 ms 2: 125 ms 3: 5 sec

Watchdog Timer Configuration Register 2 – base address + 06h

Bit	Name	R/W	Reset	Default	Description
7-0	WD_TIME	R/W	5VSB	0	Time of watchdog timer

GPIO Sample Code

GPIO Setting

IO_DO4	I/O 0xA02h Bit3
IO_DO3	I/O 0xA02h Bit2
IO_DO2	I/O 0xA02h Bit1
IO_DO1	I/O 0xA02h Bit0
IO_DI4	I/O 0xA03h Bit7
IO_DI3	I/O 0xA03h Bit6
IO_DI2	I/O 0xA03h Bit5
IO_DI1	I/O 0xA03h Bit4

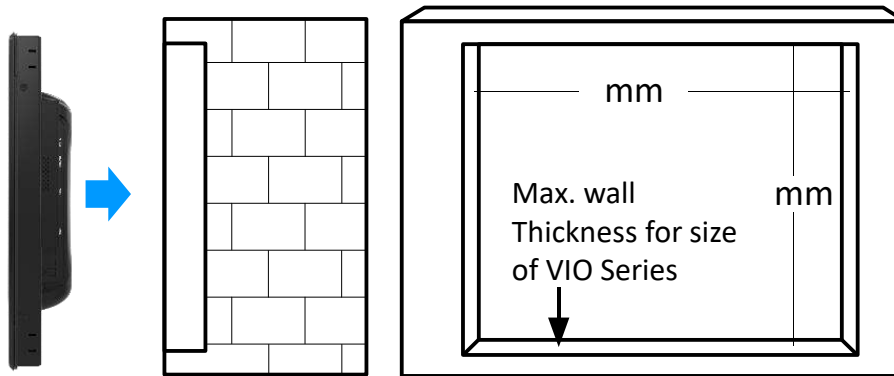
```
#define GPI_ADDR 0xA03
#define GPO_ADDR 0xA02h
```

1. // 0xA03h is Pin Status(default 0xF5)(at IO_DI1~ IO_DI4)
ByteData = ReadByte (GPI_ADDR) //Read current Pin Status
2. //Offset 0xA02h default setting is 0xFF (output pin set to output high) (at IO_DO1~ IO_DO4)
ByteData = 0x0F //set IO_DO1~ IO_DO4 to high
WriteByte (GPO_ADDR, ByteData)

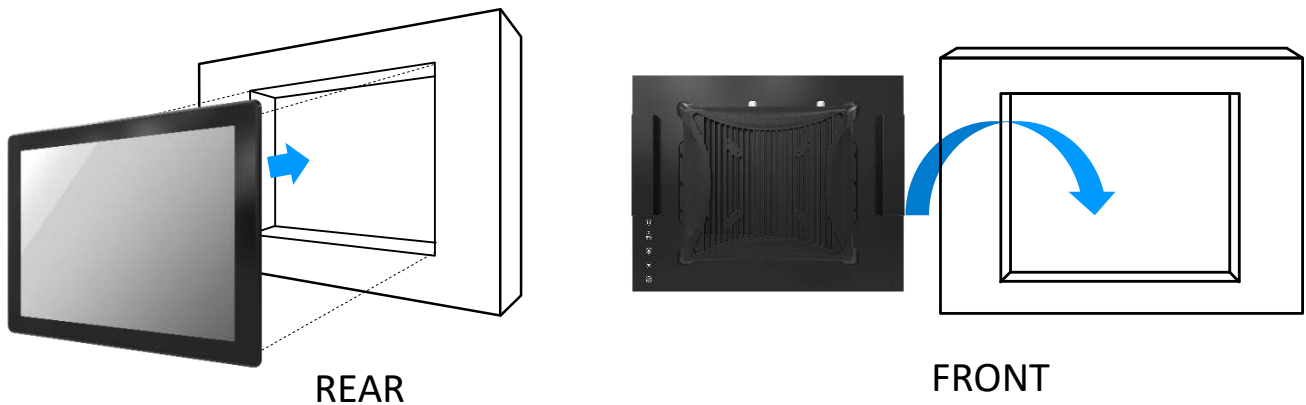
Mounting Guide

Flush Mount / Panel Mount:

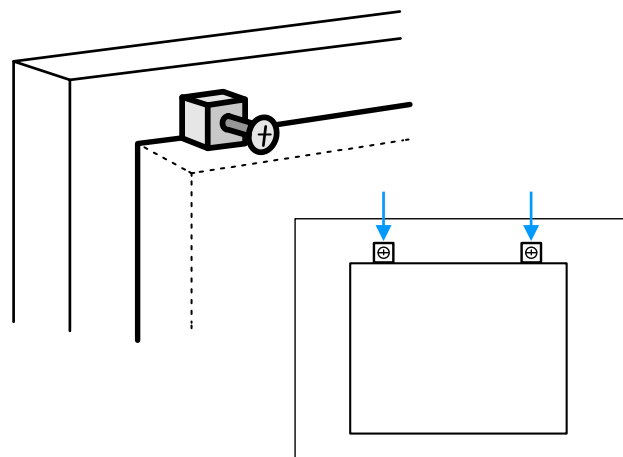
- Cut hole in the wall w/ dimensions according to the screen size you have purchased. Please refer to the next page for the list of cutout dimensions and max wall depths



- From the FRONT of the wall, place the VIO Panel PC with its rear (display screen forward) into the measured cutout hole.



- Install the mounting clips around the VIO and screw them in to secure against the wall. If the wall's thickness is greater than maximum wall thickness allowed, the clips will not fit. Please refer to the next page for the list of max wall depths



VIO-200(100) / PC300(PC311x) Series

Model	Wall Cut-Out (W x H) Unit: mm	Max Wall Thickness (mm)
VIO-110R(C) / PC300(PC311x)	292 x 229	7.5
VIO-212R(C) / PC300(PC311x)	310 x 249	8
VIO-215R(C) / PC300(PC311x)	368 x 292.5	10
VIO-217R(C) / PC300(PC311x)	400 x 331.5	13
VIO-219R(C) / PC300(PC311x)	442 x 367	14
VIO-W215R(C) / PC300(PC311x)	389.5 x 238.5	10.5
VIO-W221R(C) / PC300(PC311x)	519.5 x 315	11
VIO-W224R(C) / PC300(PC311x)	580 x 352	11

